Джойстики

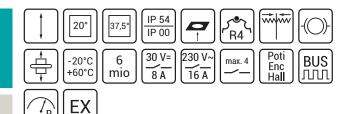


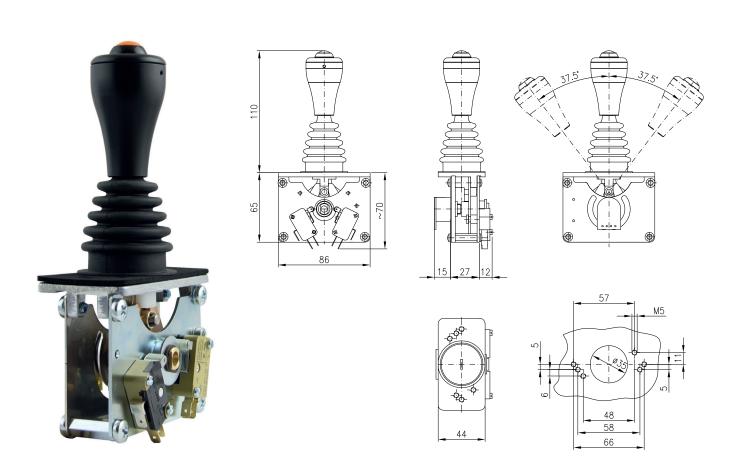
J-ST0-1/2 ST0 **J**-ST0-1/2

Errors and technical changes reserved.

ST0

Solid





Both standard and custom solutions can be produced based on our modular principle. The sturdy metal cast drive block used as standard by Spohn + Burkhardt assures a long service life and high number of switching cycles. Including spring-return to center, friction brake and mechanical interlocking, the modular concept enables a wide range of options and variations. We provides this joystick in versions either engaging in 5-0-5 step output or with spring-return. A combined version with locking contact positions and momentary contact positions is also possible. Equipped with micro-switches, double contact elements,

potentiometers, or absolute encoders, it can be used for a wide range of demanding control tasks. With an integrated bus interface, it works just as reliably as a bus node as with a valve amplifier for activation of solenoid valves. The comprehensive handle assortment completes this joystick with optical and tactile features. Depending on installation dimensions, we recommend the ST2 as a shorter variant with a lower profile than the standard ST0. This joystick is frequently used in control consoles, construction machinery, municipal vehicles, and in work platforms.

J-ST0-2/4 ST0 **J**-ST0-2/4

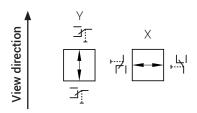
Additional technical information:

• Electrical TI-ST0

Mechanical TI-ST0

rors and tecl

Drive arrangement for 1-0-1 position Dimension sheet TI-ST0



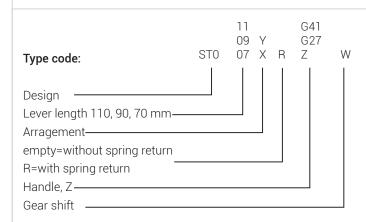
STO - W STO - R W

Scope of delivery/ design:

- Handle G41 for lever length 90 or 110 mm, without Z
- Handle ST2-11 for lever length 70 mm
- Lever deflection ± 20°
- ST0 without spring return
- ST0-R with spring return
- Lever length 110 mm, on demand 90 or 70 mm, please note restrictions.
- Position W, see TI-S-8

Options:

- Mechanical interlock Z with handle G47-Z (only for lever length 90 or 110 mm possible)
- Tube tape for rubber boot
- Handles according to combination table Additional prices on the corresponding handle blades



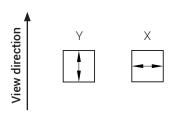
Note:

Joystick with STO with G40 or G4T handle only in conjunction with lever length 09.

J-ST0-3/4 ST0 **J**-ST0-3/4

rors and t

Drive arrangement stepless with microswitch and potentiometer Dimension sheet TI-ST0



STO - YX E

Scope of delivery/ design:

- Extra charge for spring return, friction brake see extra charges, an option must be selected
- Handle G41 for lever length 90 or 110 mm, without Z
- Handle ST2-11 for lever length 70 mm
- Lever deflection ca. ± 37,5°
- Lever length 110 mm; on demand 90 or 70 mm, please note restrictions

Additional technical information:

- Electrical TI-ST0
- Mechanical TI-ST0
- Switching see TI-S-8

Options:

- Spring return R
- friction brake B
- Mechanical interlock Z with handle G47-Z (only for lever length 90 or 110 mm possible)
- Tube tape for rubber boot
- · Special detent disk
- Gear shift: P0

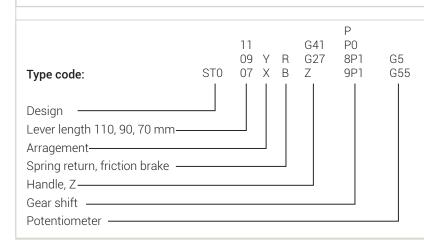
P, 8P1 9P1

· Potentiometer, amplifiers

see sheet E-Electronic-1

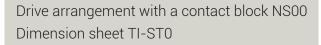
• Handle according to combination table

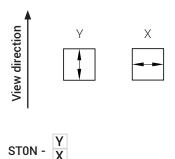
Additional prices on the corresponding handle blades



J-ST0-4/4 ST0N **J**-ST0-4/4

rors and te





Scope of delivery/ design:

- Basic version with detents for max. 5-0-5 positions
- Extra charge for spring return, friction brake see extra charge
- Handle G41for lever length 90 or 110 mm, without Z
- Handle ST2-11 for lever length 70 mm
- lever deflection, depending on circuit maximum ± 37,5°
- Lever length 110 mm; on demand 90 or 70 mm, please note restrictions
- Bus interface and Ex version on request

Additional technical information:

- Electrical TI-ST0
- Mechanical TI-ST0
- Switching see TI-S-1

Options:

- Spring return R
- friction brake B
- Mechanical interlock Z with handle G47-Z (only for lever length 90 or 110 mm possible)
- Tube tape for rubber boot
- Special detent disc
- Gear shift

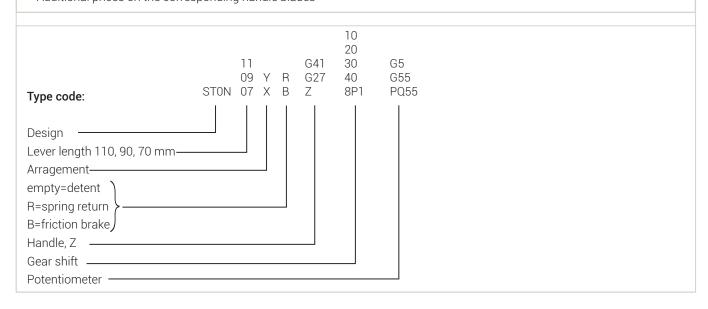
siehe J-NS0-S

see sheet E-Electronic-1, -2

• Potentiometer, amplifier, giver

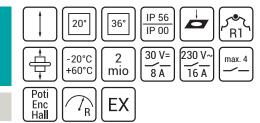
• Handle according to combination table

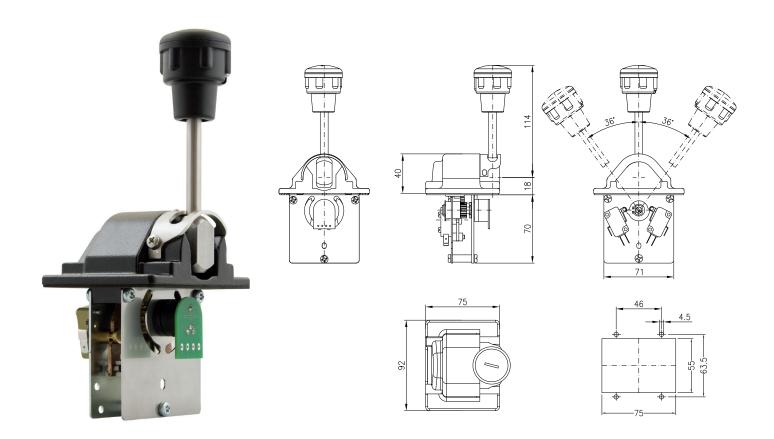
Additional prices on the corresponding handle blades



ST1 **J**-ST1-1/3 **J**-ST1-1/3

ST1





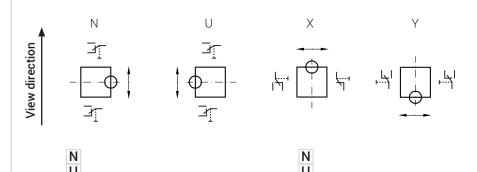
The requirement of assuring a high permanent IP protection rating on the panel top side led to the development of the ST1, NS0-SFA, and NS2KA control switches with chrome-plated and / or aluminum alloy cast consoles. The galvanized or stainless steel handle shaft providurability and reliability on ships, yachts, oil rigs, or steel mills.

des precise control over the sealed shaft via bevel gears, contacts, potentiometers, and encoders that is stepped or stepless, locking, with spring-return or friction brake. These switches demonstrate their

J-ST1-2/3 ST1 **J**-ST1-2/3

rrors and techr

Drive arrangement for 1-0-1 position Dimension sheet TI-ST1



Scope of delivery/ design:

- Handle G41 for lever length 115 mm
- Lever deflection ± 20°
- ST1 without spring return
- ST1-R with spring return
- Lever length 115 mm
- Gear shift W, see TI-S-8
- Chromated housing

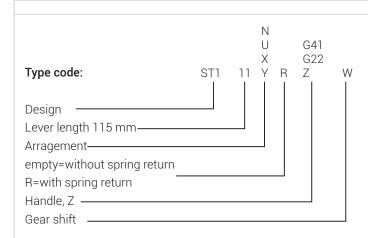
Additional technical information:

- Electrical TI-ST1
- Mechanical TI-ST1

Options:

ST1 -

- Mechanical interlock Z with handle G41-Z
- Handles according to combination table, Additional prices on the corresponding handle blades



Note:

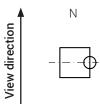
Joystick with ST1 with G40 handle only in conjunction with lever length 07.

J-ST1-3/3 ST1 **J**-ST1-3/3

Errors and techr changes reserve

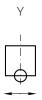
Drive arrangement infinitely variable with microswitch and potentiometer

Dimension sheet TI-ST1









ST1 -
$$\begin{bmatrix} N \\ U \\ X \\ Y \end{bmatrix} - W$$

Scope of delivery/ design:

- Extra charge for spring return, friction brake see extra charges, an option must be selected
- Handle G41 for lever length 110 mm, without Z
- Lever deflection ca. ± 37,5°
- Lever length 110 mm

Additional technical information:

- Electrical TI-ST1
- Mechanical TI-ST1
- Switching see TI-S-8

Options:

- Spring return R
- Friction brake B
- Mechanical interlock Z with handle G41-Z
- special detent disk
- Gear shift:

P0 P. 8P1

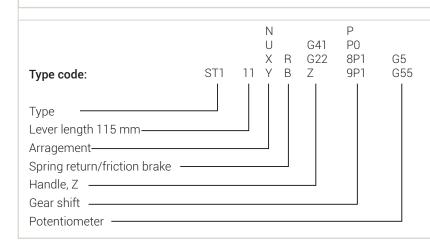
9P1

• Potentiometer, amplifiers

see sheet E-Electronic-1

Handles according to combination table

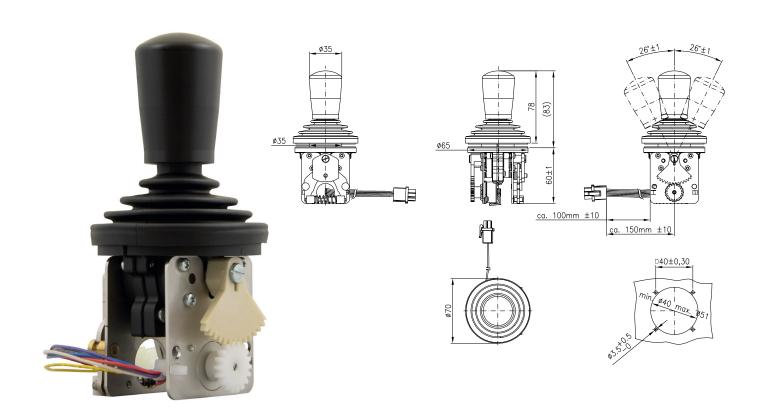
Additional prices on the corresponding handle blades



J-ST4-1/2 **J**-ST4-1/2 ST4

ST4



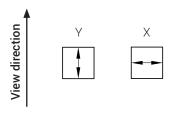


A specially-designed ST0 for wind and rain, snow and ice. The inno- enters. Specially designed for construction and agricultural machinery vative drive block, a solution made of special plastic, guarantees even without cabin, this version ensures maximum shifting performance. with defective rubber boot tightness and functionality when water For everything that is exposed to winter, weather and sunlight.

J-ST4-2/2 ST4 **J**-ST4-2/2

irrors and techni changes reserve





Basic version with:

- Potentiometer BD1010: conductive plastic, redundant, 2x10 K Ohm with plug*)
- Lever distance ± 26°
- Handle G45 with rubber boot
- Installation from below

Additional technical information:

- Electrical TI-ST4-1/2
- Mechanical TI-ST4-2/2

Note: Spring return or friction brake is required, see additional charge.

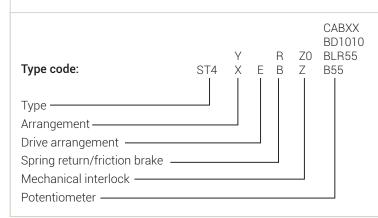
Options:

- Spring return R
- Friction brake B
- Mechanical interlock Z
- Mechanical interlock with reed contact Z0
- Potentiometer BLR55
- Potentiometer B55
- Extension cable for potentiometer BD1010 (SS13463-G, 46829)
- Further potentiometers see sheet E-Electronic-1

Potentiometer with booster.

- CAB 41220
- CAB 20420
- CAB 20020

(technical data see TI-PV-1)



*) Optionally with extension cable, see under Additional prices.

J-M0N-1/2 M0N **J**-M0N-1/2

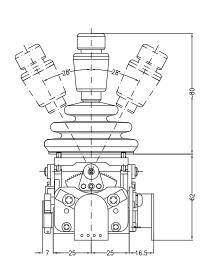
Errors and technic changes reserved

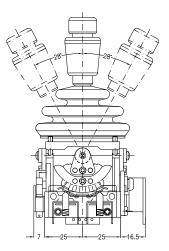
MON

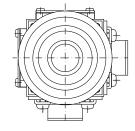


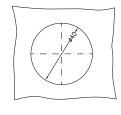
Small, durable and reliable.











The M0 joystick is designed for digital applications with up to 5-0-5 step output and / or analogue applications with stepless output potentiometers. Micro-switches or analogue sensors are installed with modular double contacts on the drive block made of durable PA6 GF30 plastic. Of course, resistance to ozone, UV radiation, oil, and maritime climate is mandatory. Despite a very low installation depth, both a single drive and compound drive with spring-return can be provided. With installation of micro-switches, the joystick developed for low voltages

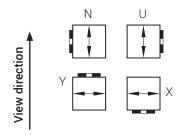
can also be used for operating voltages of up to 230 VAC. For added stability, the high handle shaft was produced from metal and thus installation of a pushbutton in the handle is also enabled. An X-Y connecting link is also available in addition to the standard connecting link for handle deflection of up to 26 degrees. With its low weight and small dimensions, the joystick is intended for installation in portable panels and as a control switch for auxiliary functions.

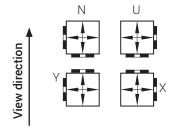
J-M0N-2/2 M0N **J**-M0N-2/2

rrors and techni hanges reserved

Drive arrangement E
Dimension sheet TI-S-6

Drive arrangement V Dimension sheet TI-S-6





Note: In case of missing declaration of arrangement, version $\ensuremath{\mathsf{U}}$ will be produced.

Legend:



J-MON-P MON J-MON-P

Errors and techni changes reserved

Scope of supply, additional charge, type code

Scope of supply M0N:

- Standard handle G49
- Rubber boot 50 mm or 60 mm
- Spring return

Handles, attachments:

Fitting in handle Potentiometer, Hall

Circuit

see sheet G-1/4 see sheet E-Electronic-...

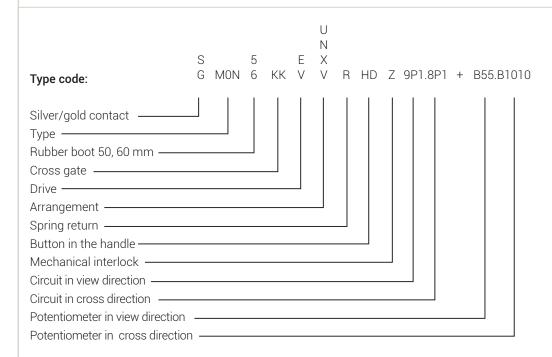
see sheet TI-S-6

Additional charge:

Circuits

see sheet J-M0N-S

- · Cross gate KK
- · Special gate SK
- Mechanical interlock Z



Note:

- Rubber boot Ø 50 mm only until max. 2-0-2 switching positions possible
- Contact load with gold contacts: max. 30 VDC 4mA
- Contact load with silver contacts: max. 48 VAC 2A
- Version for 230 VAC on request

J-M0N/WK-1 M0N-WK **J**-M0N/WK-1

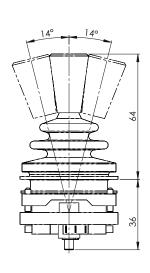
Errors and technic

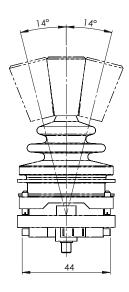
MON-WK

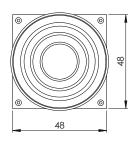


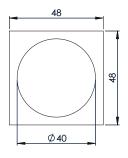
Small installation depth.











Due to its small size the joystick MON-WK is ideal for installation in casings with limited mounting depth. Despite its compact design it comes with a 1- or 2-axis version with spring return. Its body, made of durable plastic, serves as a carrier for the microswitches with snap characteristic and two way contact. Depending on the switch direction a microswitch with changeover contact is available. The contact system switches DC voltages / DC currents just as reliably as AC vol-

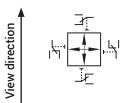
tages. The hollow lever, made of metal for reasons of stability, allows the construction of a handle with pushbutton. For applications with specific switching functions the joystick can be equipped with a cross or special gate. As a control swich for auxiliary functions it is, due to its low weight, ideally suited for installation in portable consoles as well as in fixed stations.

J-MON/WK-P MON-WK J-MON/WK-P

Drive arrangement E Dimension sheet TI-M0-1/2 Drive arrangement V Dimension sheet TI-M0-1/2

View direction





MON 5 ER WK

MON 5 VR WK.WK

Scope of supply, additional charge, type code

Scope of supply M0N-WK:

- Handle G49
- Rubber boot 50 mm
- Spring return
- Microswitch with soldered connection

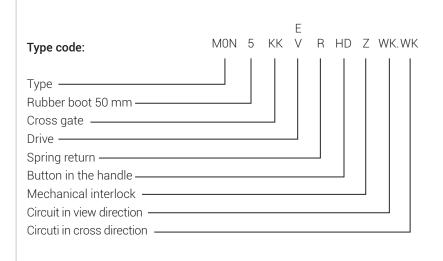
Handles:

Fitting in handle

see sheet G-1/4

Additional charge:

- · Cross gate KK
- · Mechanical interlock Z
- Ball handle KG



J-M0N/W-1/2 M0N-W **J**-M0N/W-1/2

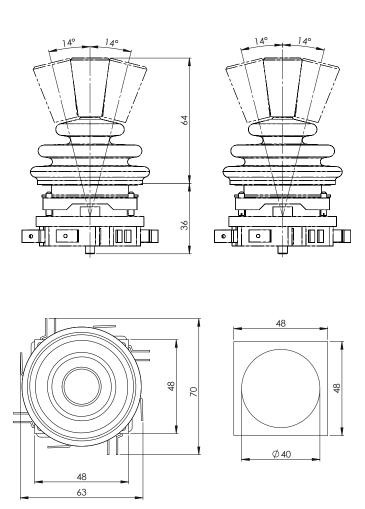
Errors and technic

MON-W



Small installation depth.





The joystick MON-W is due to its small installation depth ideal for installation in casings with low height. Despite its compact design it comes with a 1- or 2-axis version with spring return. Its body, made of durable plastic, serves as a carrier for the microswitches with flat plug connectors. Depending on the switching direction, one or two microswitches are fitted with one change-over contact each. Thus, both single-pole (W) as well as two-pole switching functions (2W) can be reali-

zed. The version 2SW offers sequentially switching contacts in single pole version. The hollow lever, made of metal for reasons of stability, allows the construction of a handle with pushbutton. For applications with specific switching functions the joystick can be equipped with a cross or special gate. As a control switch for auxiliary functions it is, due to its low weight, ideally suited for installation in portable consoles as well as in fixed operating stations.

J-M0N/W-1/2 M0N-W **J**-M0N/W-1/2

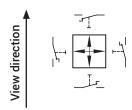
Errors and tec

Drive arrangement E
Dimension sheet TI-M0-1/2

Drive arrangement V
Dimension sheet TI-M0-1/2







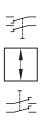
MON 6 ER W

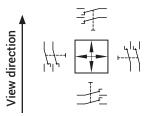
MON 6 VR W.W

Drive arrangement E
Dimension sheet TI-M0-1/2

Drive arrangement V
Dimension sheet TI-M0-1/2







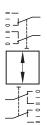
MON 6 ER 2W

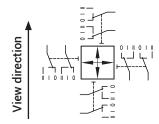
M0N 6 VR 2W.2W

Drive arrangement E
Dimension sheet TI-M0-1/2

Drive arrangement V Dimension sheet TI-M0-1/2







MON 6 ER 2SW

MON 6 VR 2SW.2SW

J-M0N/W-P M0N-W **J**-M0N/W-P

rrors and tech

Scope of supply, additional charge, type code

Scope of supply M0N-W, -2W, -2SW:

- Handle G49
- Rubber boot 60 mm
- Spring return
- Microswitch with flat plug connection

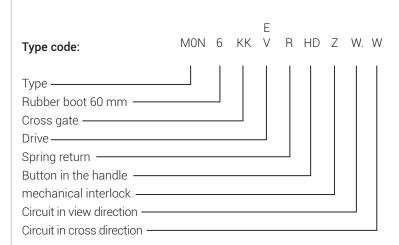
Handles:

Fitting in handle

see sheet G-1/4

Additional charge:

- Cross gate KK
- Mechanical interlock Z
- Ball handle KG



J-M0N/0S-1 M0N-0S **J**-M0N/0S-1

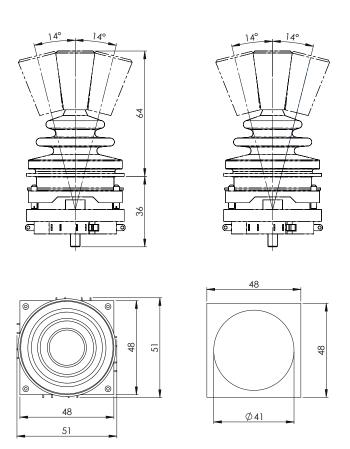
irrors and technic

MON-OS



Small installation depth.



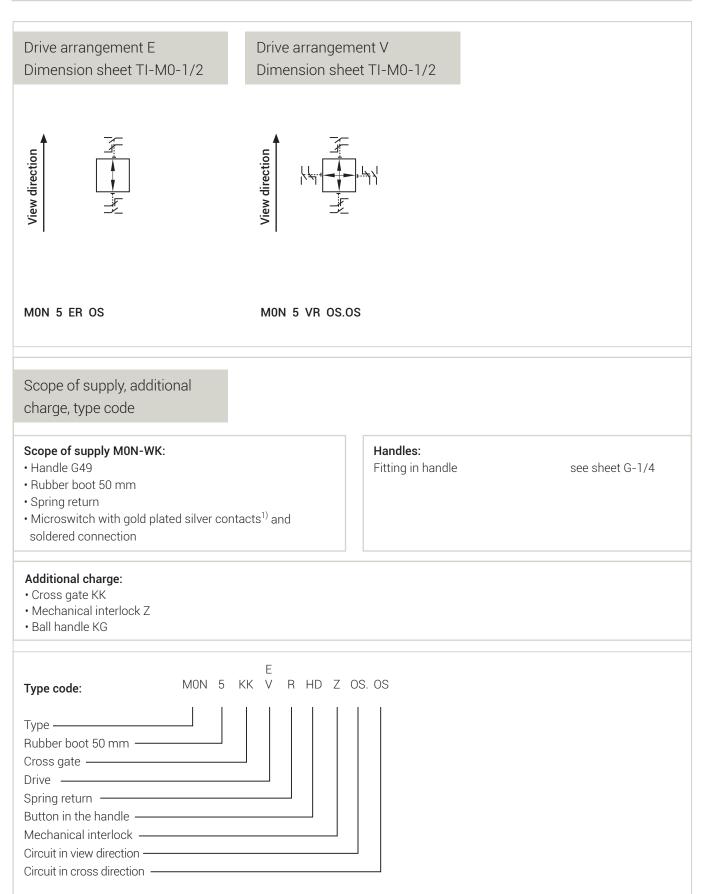


The joystick M0N-OS is due to its small installation depth ideal for installation in casings with low height. Despite its compact design it comes with a 1- or 2-axis version with spring return. Its body, made of durable plasic, serves as a carrier for the microswitches. Depending on the switching diretion a microswitch with one NO and one NC contact is available. Its contacts switch small DC voltages / DC currents just

as reliably as AC voltages. The hollow lever, made of metal for reasons of stability, allows the construction of a handle with pushbutton. For applications with specific switching functions the joystick can be equipped with a cross or special gate. As a control switch for auxiliary functions it is, due to its low weight, ideally suited for installation in portable consoles as well as in fixed operating stations.

J-M0N/OS-P M0N-OS J-M0N/OS-P

Errors and tech



1) If the switch capacity is too high the thin gold coat will be damaged.

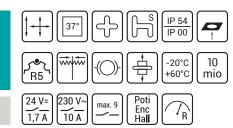
J-VCS0-1/2 VCS0 **J**-VCS0-1/2

107.76

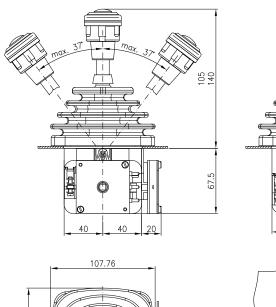
Errors and technica changes reserved.

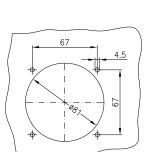
VCS0

Our classic joystick









For medium-duty applications, we recommend this joystick which has been field-proven in use for decades. The drive block with special leak-current-proof, heat-resistant and cold-resistant insulation supports all mechanical components and serves as contact protection for the electrically conductive parts. An optional zero position, horn, or deadman's (operator presence) contact can be integrated in the drive block for space-saving and protected installation. Insulated double contact elements for up to 250 V and 10 A are intelligently positive locking and additionally flanged securely on the drive block. Various

connecting links are available for mechanical limiting or guidance of the direction of movement. Standard and special connections can also be provided with the use of up to four double contact elements per axis. Positive-locking potentiometers and encoders can be docked with the use of a simple sliding coupling or directly instead of a double contact element. In addition to numerous special equipment applications, this joystick is supplied as standard equipment for cranes, control stations, and in portable control consoles — thanks to its low weight.

J-VCS0-2/2 VCS0 **J**-VCS0-2/2

Errors and techn changes reserve

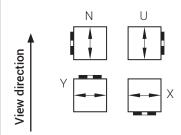
Please note the view direction for following handles: G1, G13, UGN, UGA

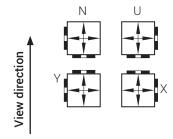
Drive arrangement E

Dimension sheet TI-VCS0-1/2, 2/2

Drive arrangement V

Dimension sheet TI-VCS0-1/2, 2/2





VCS0 -
$$\frac{Y}{X}$$
 - AK V

Note: In case of missing declaration of arrangement, version U will be produced.

Legend:



Mounting direction potentiometer/encoder

Spahn+Burkhardt
Elektrotechnische Fabrik Blaubeuren

01.03.2020

J-VCS0-P VCS0

rs and technica

01.03.2020



J-VCS0-P VCS0 J-VCS0-P

Scope of supply, additional charge, type code

Scope of supply VCS0

- · Standard handle G41
- Rubber boot V041N
- · Synthetical escutcheon 96x96 mm with labelling foil
- · Limiting gate 36°-0-36°

Fitting in handle see sheet G-1...
Universal, special handle see sheet G-...
Absolute encoder, potentiometer see sheet E-Electronic-1
Circuit see sheet TI-S-5

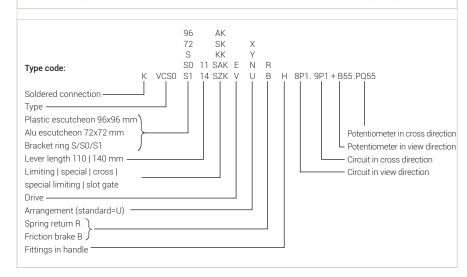
Additional charge:

Circuits

see sheet J-VCS0-S

- Spring return per axis R
- · Friction brake per axis B
- · Special limiting gate SAK
- Cross gate KK
- · Special gate SK
- · Slot gate SZK
- · Special notching
- Engraving per line (max. 14 letters, inscription in plain text)
- Aluminium-escutcheon black 72x72 or 96x96 (escutcheon 72x72 mm not labeled)
- Model front side IP65 on V04828-2
- Escutcheon plate S1 (V048-100-A1 necessary in conjunction with UGN-handle)
- · Escutcheon plate S, S0
- · Mechanical interlock

see sheet G-G41-...

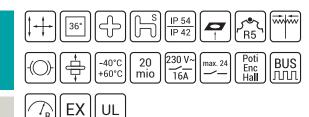


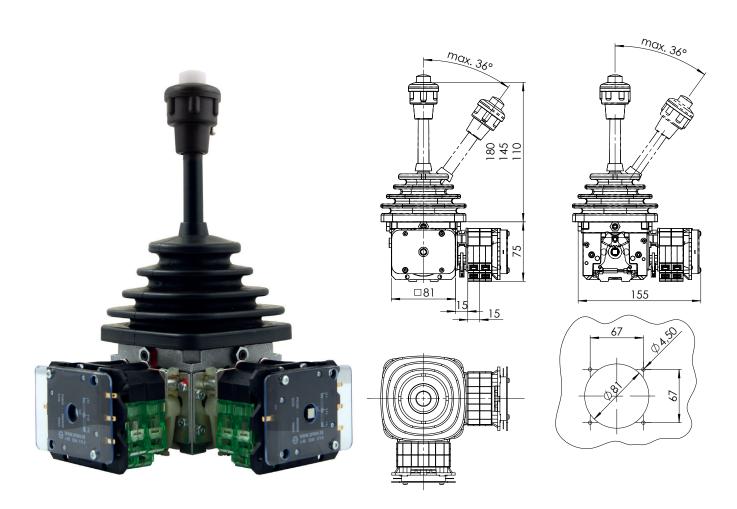
J-NS0-1/5 VNS0 **J**-NS0-1/5

Errors and technic

VNS0

The Allrounder





Our allrounder VNSO and our special type NNSO.

Both the VNSO and the NNSO are very robust joysticks with aluminium pressure casting consoles and metal gears.

Their resistance against ozone, UV radiation, oil and maritime climate makes them especially suitable for heavy operations and in Ex-areas. They are available both as single and compound axis drives. The intelligent modular design allows customized

solutions for contact elements for up to twelve units, each of them with two switching contacts. Those may be flanged in the x-,y- and z-axis as well as in series. A maximum of nine contact elements is feasible with spring return and notches.

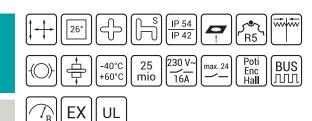
A large standard portfolio allows to choose the notches as well as the cams. They are also programmable according to client's request. Silver or gold contacts are optional.

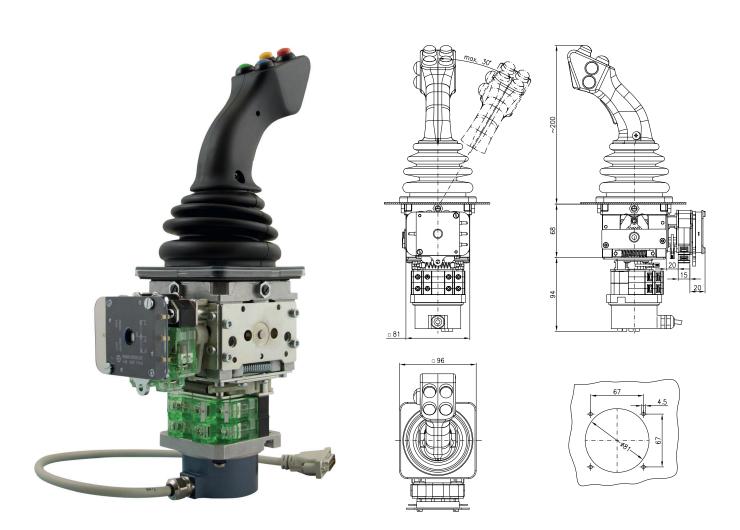
J-NS0-2/5 NNS0 **J**-NS0-2/5

Errors and technic

NNS0

Our special type





The hollow special-alloy lever (VNSO 8 mm, NNSO 12 mm diameter) allows to assemble a variety of grips and the wires can be routed through the joystick. Grip rotation may come in different grip versions. Due to the special coupling design it is easy to flange different potentio-

meters as well as optoelectronic encoders. Moreover, various bus interfaces are available in customized system sizes. As an optical finish, you will get the escutcheon plate of your choice either in transparent plastic with specified engraving or as an engraved aluminium version.

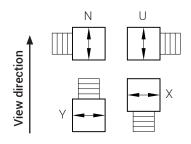
J-NS0-3/5 VNS0 **J**-NS0-3/5

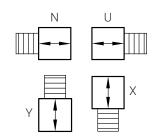
Please note the view direction for following handles: G1, G13, UGN, UGA

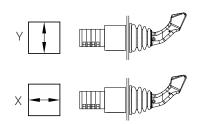
Drive arrangement E
Dimension sheet TI-VNS0-1/7, 2/7

Drive arrangement G
Dimension sheet TI-VNS0-3/7

Drive arrangement A
Dimension sheet TI-VNS0-4/7

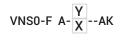






VNS0-F E-
$$\frac{N}{V}$$
 --AK



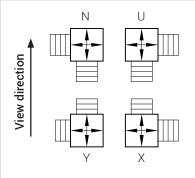


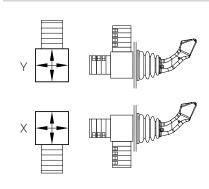
Drive arrangement V
Dimension sheet TI-VNS0-1/7, 2/7

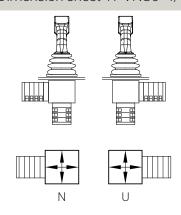
Drive arrangement EA
Dimension sheet TI-VNS0-4/7

Drive arrangement EA

Dimension sheet TI-VNS0-4/7







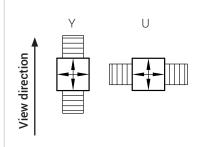
VNS0--F EA-
$$\frac{Y}{X}$$
--AK

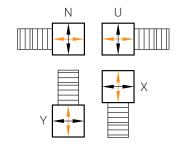
VNS0--F EA-U --AK

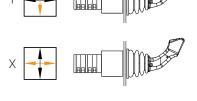
Drive arrangement M
Dimension sheet TI-VNS0-3/7

Drive arrangement H
Dimension sheet TI-VNS0-3/7

Drive arrangement AA
Dimension sheet TI-VNS0-4/7







Potentiometer and encoder coupling

only for colour-coded axis

Potentiometer and encoder coupling only for colour-coded axis

VNS0--F M- $\frac{U}{Y}$ --AK

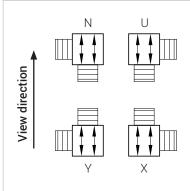
VNS0--F H-
$$\frac{N}{U}$$
 --AK

J-NS0-4/5 VNS0 **J**-NS0-4/5

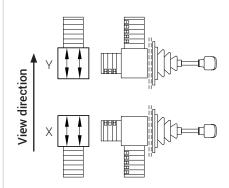
Errors and technic changes reserved

Please note the view direction for following handles: G13, UGA

Drive arrangement GGV

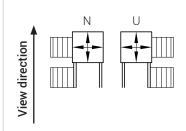


Drive arrangement GGEA
Dimension sheet TI-NS0-2/4



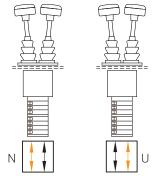
VNS0--F GGEA- $\frac{Y}{X}$

Drive arrangement D
Dimension sheet TI-NS0-3/4



VNS0--F D-NU

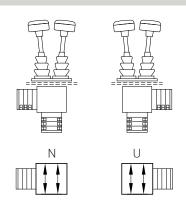
Drive arrangement GGAA Dimension sheet TI-NS0-1/4



Potentiometer and encoder coupling only for colourcoded axis

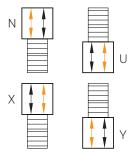
VNS0--F GGAA- U

Drive arrangement GGEA Dimension sheet TI-NS0-2/4



VNS0--F GGEA- U

Drive arrangement GGH Dimension sheet TI-NS0-1/4



Potentiometer and encoder coupling only for colourcoded axis

Note GG drives:

G13 only with lever length 140 or 180 mm,

UGA only with lever length 110, 140 or 180 mm

J-NS0-5/5 NNS0 **J**-NS0-5/5

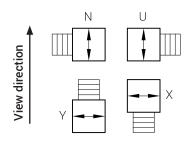
Errors and technic changes reserved.

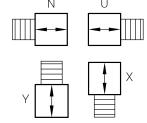
Please note the view direction for following handles: G1, G13, UGA

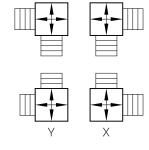
Drive arrangement EPI

Drive arrangement GPI

Drive arrangement VPI







NNS0--F EPI-
$$\frac{N}{V}$$
 --AK

NNS0--F GPI-
$$\frac{N}{V}$$
 --AK

Standard scope of supply for NNS0-EPI, -GPI, -VPI:

- Deflection 26°
- Potentiometer coupling for Bxx potentiometer in drive block
- Model with zero notches
- Limiting gate
- Lever 12 mm

Additional charge for drive arrangement EPI, GPI, VPI:

- Spring return per axis R
- Model without zero notches per axis (only with spring return)
- Mounted housing for bus interface
- Limiting gate 18°
- More information see page J-NS0-P
- Type code see page J-NS0-P

Soohn+Burkhordt

01.03.2020

J-NS0-P VNS0. NNS0 J-NS0-P Soohn+Burkhordt

J-NS0-P VNS0. NNS0 J-NS0-P

Scope of supply, additional charge, type code

Scope of supply for VNS0, NNS0:

- Standard handle G41 for VNS0, G48 for NNS0
- · Rubber boot

01.03.2020

• Limiting gate (36° for VNS0, 26° for NNS0)

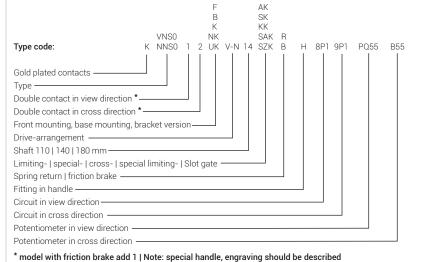
Fitting in handle see sheet G-1... Universal, special handle see sheet G-...

Absolute encoder, potentiometer

encoder see sheet E-Electronic-1 Circuit siehe TI-S-...

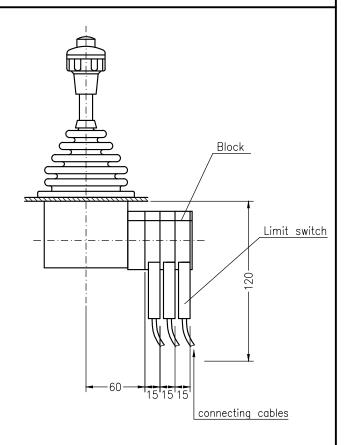
Additional charge:

- Model NNS0 for E-, A-, G-drive arrangement (Blatt J-NS0-3/5)
- Model NNS0 for V-, EA-, M-drive arrangement (Blatt J-NS0-3/5)
- Console model for E-, G-, H-, or GGH-drive arrangement (see TI-VNS0-9/7) (Included 1x empty chamber for overall length adaptation)
- Circuits see sheet TI-S-...
- · Spring return per axis R
- · Friction brake per axis B
- Floor mounting (not possible for A, AA, EA, EPI, GPI, VPI)
- · Special limiting gate SAK
- · Cross gate KK
- · Special gate SK
- · Slot gate SZK
- · Special notching disc
- · Aluminium escutcheon, black, 96x96 mm
- · Plastic escutcheon, clear with labeled foil
- Escutcheon plate V048-100-A1
- Escutcheon plate V048-100-A1, escutcheon V048-100-A2
- · Labelling per switch direction with max. 14 letters at plastic escutcheon, aluminium escutcheon black
- · Labelling foil for synthetical escutcheon with symbols see sheet 2/3, each pair









The limit switch is fixed similar as our standard contact elements to the block. Only one contact per element possible

Contacts:

Limit switch, made Bartec:

Identification of limit switch EX II 2G EEx d IIC T6

Inspection document PTB 00 ATEX 1093 X Environmental temperature: -20 °C to +75 °C

Technical data:

Limit switch according to DIN EN60947-5-1 Protection limit switch IP66 IEC60947-5-1

Technical data:

 normal voltage
 used category
 AC
 400 V

 (see DIN EN60947-5-1)
 used category
 AC-15 2 A 400 V

 DC-13 0,15 A 250 V

<u>Potentiometer:</u> in enclosure according EEx d IIC T6

Basic price drive block: See sheet J-NS0-3/5, J-NS0-4/5, SF-NS00

<u>Additional price:</u> Each 1 NO 07-2511-1520/62 cable length 5 m

Each 1 NC 07-2511-1510/62 cable length 5 m
Each 1 NO/1 NC 07-2511-1540/62 cable length 5 m

Each 1N0/NC 07-2511-1530/62 cable length 5 m

Each enclosed potentiometer (PW45 wire wound) cable length 5 m Each enclosed potentiometer (B55, conductive plastic) cable length 5 m

On request: mounting in steel console, other cable lengths



Mauergasse 5 89143 BLAUBEUREN GERMANY Tel. +49 7344 171-0 info@spobu.de Fax +49 7344 171-99 www.spobu.de

J-NS0-SFA

Bevel wheel drive NSO-SFA Dimensions see sheet TI-NS0-4/4

J-NS0-SFA



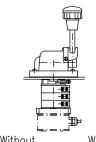
Degree of protection: front side IP56 connection IP00

10 mio. cycles

maximal 16 A/400 V

1 circuit direction

Chromated housing



Without With spring return front mounting according to TI-NSO-4/4 Regulations: IEC60947-1 DIN EN60947-5-1 VDE 0660 part 200 Approbations: CSA 15040 UL E106738(M)

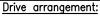
> Circuits see sheet J-NS0-S

Features:

Double contact elements and programmed noting discs exchangeable according to TI-S-... or client's requirement. Notching disc suitable to circuit diagram (stepless or up to max. 7-0-7 steps available), handle, printable plate Ratings according to sheet TI-1

Note:

If the circuit is unsym. it is necessary to stipulate the arrangement









NS0--SFA

NS0-SFAR

Fittings in handle

see sheet G-G21/G22

Encoder Potentiometer see sheet TI-Encoder... see sheet TI-POTI...

Transmitter

see sheet 1E-Electronic-1

Additional prices for:

Engraving each word (max. 14 letters)

Special notching disc

. Friction brake Mechanical interlock

Ordering example:

Double contacts -Arrangement

NS0 2 SFA Z 11 В 17 Gold plated contacts -Shaft length 11=110 mm

Drive arrangement -Spring return/friction brake Fittings in handle

Circuit

Type

Note:

Special handle, engraving should be described



G22

20

 Errors and technic changes reserved

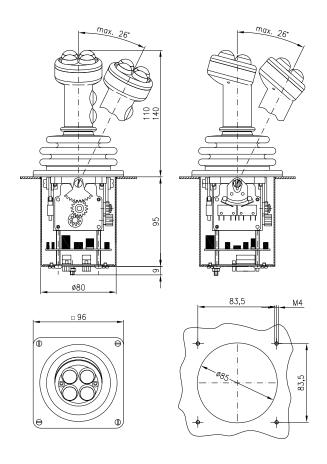
CS1

P42 Hall BUS Max. 3 Poti Hall BUS

IP 54

Compact 2-axis joystick with bus connection





This compact, yet versatile joystick series is proof that joysticks do not have to be large. The durable and precise metal gear, controlled with an 8 mm (12 mm for single drive) handle shaft, drives with stamped cam discs, micro-switches, or metal gears or conductive plastic or wire-coiled potentiometers. Electronic interfaces for bus connection and amplifier assemblies for analogue transmission

that are protected and shielded with a metal enclosure cup can be optionally installed under the impact-resistant, anti-aging plastic drive block. The wide range of options are made possible on the basis of a modular principle including standard and special connecting links, nameplates, rubber boots, and handles.

rrors and tech hanges reserv

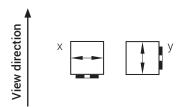
Please note the view direction for following handles: G1, G13, UGN, UGA

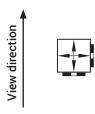
Drive arrangement E

Dimension sheet TI-CS1/TI-CS1G

Drive arrangement V

Dimension sheet TI-CS1/TI-CS1G





CS1S--AK E
$$\frac{X}{Y}$$
R

CS1S--AK V R

CS1.72--AK E
$$\frac{X}{Y}$$
R

CS1.72--AK V R

CS1.G--AK E
$$\frac{X}{Y}$$
R

CS1G--AK V R

Legend:



Mounting direction potentiometer

Spohn+Burkhordt

J-CS1-P CS1 J-CS1-P

01.03.2020

Spohn+Burkhardt

J-CS1-P CS1 J-CS1-P

Scope of supply, additional charge, type code, circuits

Scope of supply CS1S

- Mounting ring
- Handle G41 without fittings
- · Rubber boot

01.03.2020

- · Spring return
- Scope of supply CS1.72 · Zero notch
- · Limiting gate 26°
- · On the connection
- side IP00

· Aluminium escutcheon

- black 72x72 mm
- Handle G41 without fittings
- · Zero notch · Limiting gate 26° · On the connection

· Spring return

side IP00

see sheet G-1/...

Scope of supply CS1.72

- · Aluminium escutcheon black 96x96 mm
- · Handle G41 without fittings
- · Rubber boot
- · Spring return
- · Zero notch
- · Limiting gate 26°
- · Protective housing for drive/electronics

Handle/Attachments

Rubber boot

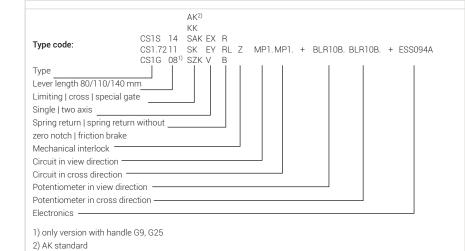
Fitting in handle Potentiometer Circuits Electronics

see sheet E-Electronic-1 see sheet TI-S-7 see sheet E-Electronic-1

Additional charge:

- · With spring return without zero notch RL
- · Friction brake with zero notch per axis B
- · Cross gate KK
- · Special limiting gate SAK
- · Special gate SK
- · Slot gate (necessary at drive E and IZ) SZK
- Special notching disc SRS
- Mechanical interlock with handle G41Z

Arrangement contacts see sheet TI-S-7

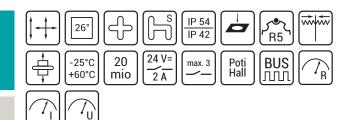


J-NS3-1/2 NS3 J-NS3-1/2

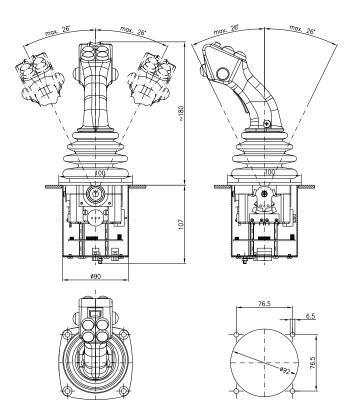
Errors and technion shanges reserved

NS3

Our bus professional







Metal gears and aluminum pressure casting elements are the highest Spohn + Burkhardt quality features for this compact precision joystick. The bearing is provided in a special pairing of bronze and plastic and enables very precise and delicate work. The special console design enables activation of electronic elements such as Hall contacts and potentiometers and the use of up to three switch contacts. Several bus and amplifier printed circuit boards are available as units that can be integrated on the underside with special encapsulation for EMC purposes. Pulse-width-modulated power distribution for activation

of solenoid valves is also available. Of course, we also offer special connecting links for the guidance of the sturdy 12 mm handle shaft in addition to the standard connecting links. In combination with bus systems, the NS3 is suitable for tough conditions in construction, agricultural, and forestry applications, as well as for special machinery applications. There are also a wide range of handle options available from our modular system, or we can work with you to develop a custom version tailored to your requirements.

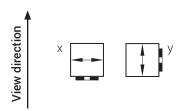
J-NS3-2/2 NS3 **J**-NS3-2/2

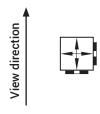
irrors and technic

Please note the view direction for following handles: G1, G13, UGA

Drive arrangement E
Dimension sheet TI-NS3

Drive arrangement V
Dimension sheet TI-NS3





NS3--AK E
$$\frac{X}{Y}$$
 R

NS3--AK V R

NS3G--AK E
$$\frac{X}{Y}$$
R

NS3G--AK V R





Mounting direction potentiometer

Spahn+Burkhardt
Elektrotechnische Fabrik Blaubeuren

01.03.2020

J-NS3-P NS3

Spahn-+Burkhardt
Elektrotechnische Fabrik Blaubeuren

J-NS3-P NS3 J-NS3-P

Scope of supply, additional charge, type code

Scope of supply NS3

- Handle G22 without fitting
- Limiting gate 26°On the connection
- Rubber boot
- Spring return side IP00
- Zero notch

01.03.2020

Scope of supply NS3G

- · Handle G22 without fitting
- Rubber boot
- Spring returnZero notch
- Limiting gate 26°Protective housing for
- drive/electronic

see sheet TI-S-7

Handle/attachments

Fitting in handle see sheet G-1/...

Potentiometer see sheet E-Electronic-1

Circuit see sheet TI-S-7

Electronic see sheet E-Electronic-1

Additional charge:

Circuits

· With spring return without zero notch RL

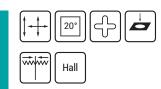
- · Cross gate KK
- · Special limiting gate SAK
- · Special gate SK
- · Slot gate SZK
- · Mechanical interlock, only with cross- or slot gate Z
- · Special notching disc SRS

```
AK^{2)}
                                      KK
                                  18 SAK EX
                            NS3 14 SK EY R Z MP1.MP1. + BLR10B. BLR10B. + ESS094A
Type code:
                           NS3G 11 SZK V RL
Lever length 180 | 140 | 110 mm -
Limiting | cross | special gate -
Single | two axis -
Spring return | spring return without zero notching -
Mechanical interlock1
Circuit in view direction
Circuit in cross direction
Potentiometer in view direction
Potentiometer in cross direction -
Electronic -
```

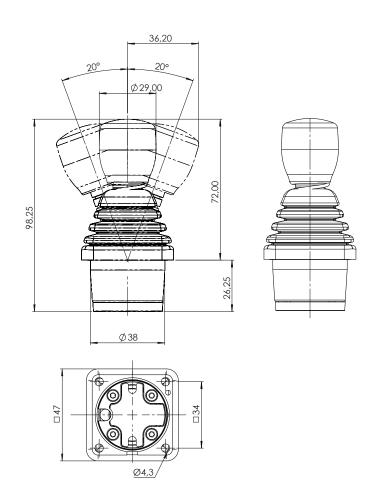
- 1) only with cross or slot gate available
- 2) AK standard

J-HS0-1/2 HS0 **J**-HS0-1/2









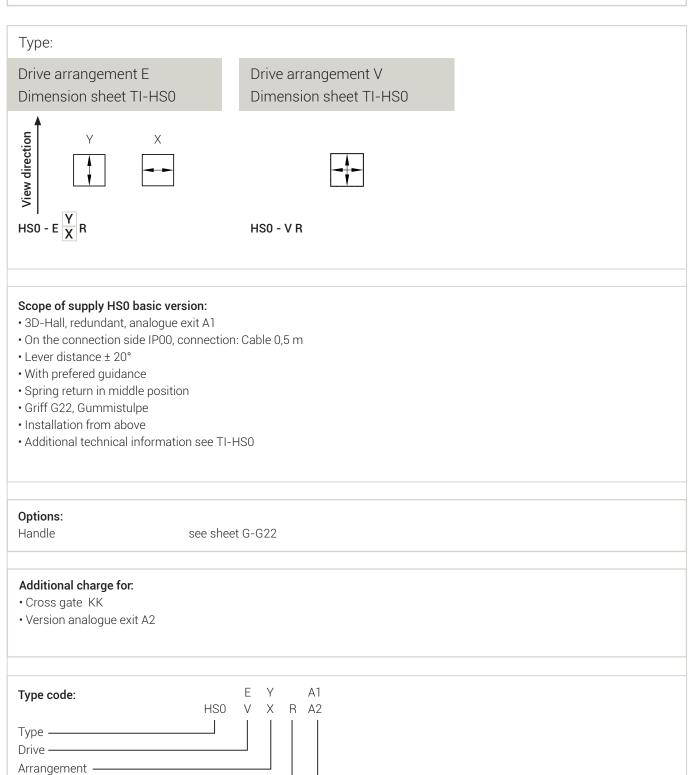
joystick in conjunction with the stable mechanism results in a control system with a very high number of switching cycles. In addition to a Spobu-typical stable ferromagnetic metal base body, the low height and the 12 mm handle are the characteristics of this new joystick platform. The extremely compact design allows use in even the smallest enclosu-

The contactless, wear-free 3D Hall sensor system of this compact res and consoles, so that previously not possible console designs can be realized. Various scenes and a variety of handle shapes complete the range of application. The joystick is used in particular in agriculture, construction machinery and radio remote controls. It integrates easily with complex control panels and systems.

Spring return — Output signals -

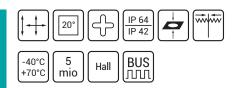
J-HS0-2/2 HS0 **J**-HS0-2/2

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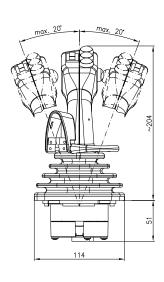


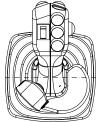
J-HS2-1/2 HS2 **J**-HS2-1/2

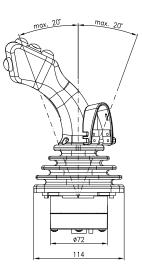
HS2

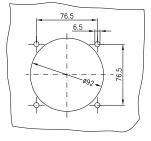












Especially for applications with all the different bus systems, this joy- and consoles to realize until now not possible console designs. Varipical stable ferromagnetic metal body, the low height and the depth of rotation are characteristics of this new joystick platform. The extremely compact design enables the use of even the smallest spaces

stick was developed. The wear-free 3D Hall sensor system allows a ous connecting links, final notchings, significant steps and a variety of control system to at least 5 million cycles. In addition to a Spobu-ty- handle shapes round off the range of applications. The joystick is used in particular in the agricultural and construction equipment and is easily integrated into complex control panels and systems.

J-HS2-2/2 HS2 J-HS2-2/2

Errors and techn changes reserve

Please note the view direction for following handles: G1, G13, UGN, UGD, UGA

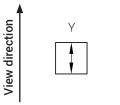
Type:

Drive arrangement E

Dimension sheet TI-HS2-3/4 + 4/4

Drive arrangement V

Dimension sheet TI-HS2-3/4 + 4/4







$$\mathsf{HS2G} \, \frac{\mathsf{T}}{\mathsf{U}} \mathsf{-E} \, \frac{\mathsf{Y}}{\mathsf{X}} \, \, \mathsf{R}$$

Scope of supply HS2 basic version:

- 3D-Hall, redundant, analogue exit A1
- On the connection side IP00, connection: micromatch, without mating plug
- Lever distance ± 20° with limiting gate
- · Lever with prefered guidance
- Spring return in middle position
- · Handle G22, rubber boot
- · Installation from below or above
- Additional technical information see TI-HS2-1/4 + 2/4

Scope of supply HS2G basic version:

- 3D-Hall, redundant, analogue exit A1
- Housing for electronics
- Analogue output with connection cable length 450 mm
- In conjunction with option (extra charge) CANopen,

SAEJ1939-71: Connecting cable length 450 mm

- In conjunction with option (extra charge) Profibus-DP : D-Sub connectors in the end plate
- \bullet Lever deflection ± 20 $^{\circ}$ with stop gate
- Lever with preferred guidance
- Spring return to middle position
- Handle G22, rubber boot
- For further technical information see TI-HS2-1 / 4 + 2/4

Options

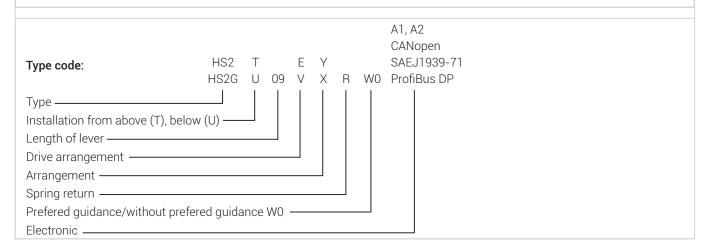
Handle see sheet G-G21/22, G-UGA, G-UGD, G-UGN

Electronic see sheet E-Electronic-1 + 2

Additional charge for.

- Cross gate KK
- Special gate SK
- Without prefered guidance W0
- Capacitive hand detecting sensor at CANopen, SAEJ1939-71 KT
- Version analogue exit A2
- Electronic

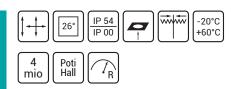
see sheet E-Electronic-1 + 2



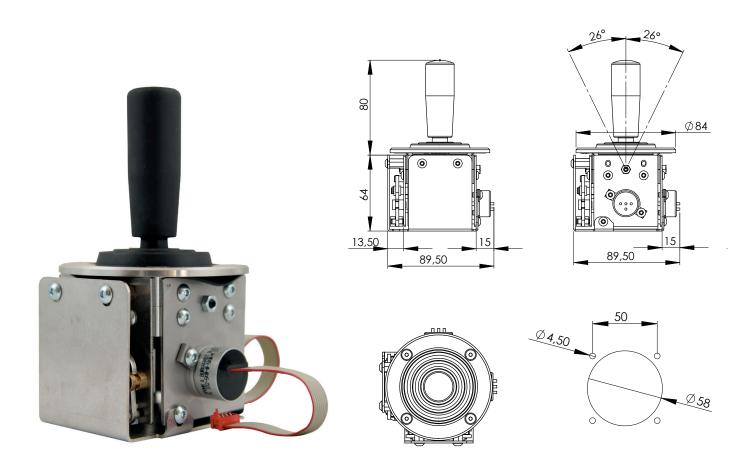
J-JMS3-1/2 JMS3 **J**-JMS3-1/2

Errors and technica changes reserved.

JMS3



For the highest precision.

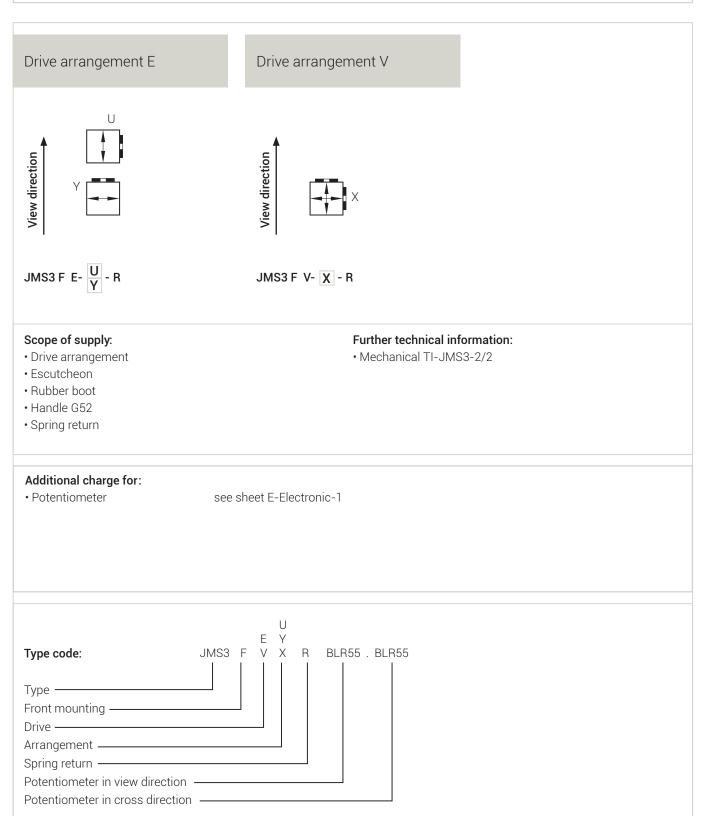


All-metal joystick manufactured with the highest precision. An aluminum base element is assembled with a positive-locking fit on the modular stainless steel and brass parts. Low-force and precise control is achieved with a solid brass gear and special oil-damped rotation dampers. Potentiometers or encapsulated HALL sensors are flange-mounted on the side for analogue output signals; on request, they can be installed with zero-play gearing based on a special design. The spherical cap with ball bearing and linkage are installed inverted in order to achieve a very compact design. This design solu-

tion assures a low handle height, which also facilitates exact and direct operation. The specially designed rubber boot visually completes the very flat appearance from above. Equipped with specially developed finger grips, this joystick is installed increasingly often in control consoles, control stands, and desks. This joystick demonstrates its strengths in applications requiring reliable control of fast vehicles and machines or extremely precise approach and alignment of loads in crane applications.

J-JMS3-2/2 JMS3 **J**-JMS3-2/2

rrors and techr

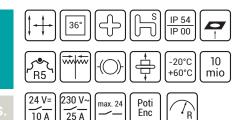


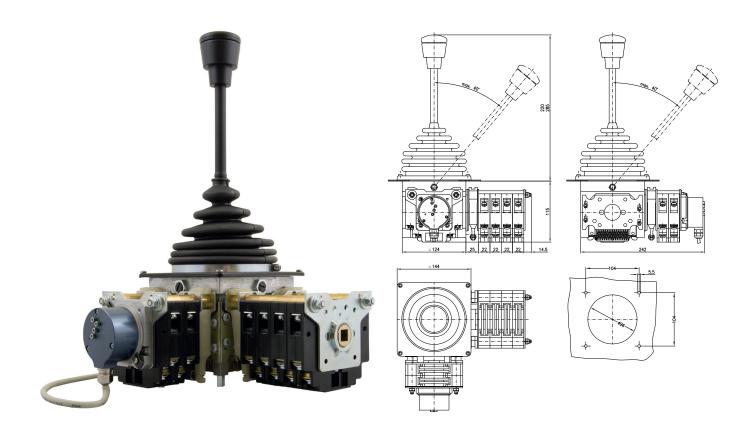
J-VNS2-1/3 VNS2 **J**-VNS2-1/3

Errors and technic changes reserved.

VNS2

Convincing technology for the tough conditions





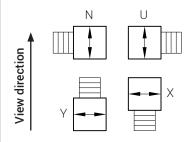
Our VNS2 is the big brother of our proven pioneer VNS0. It was developed especially for tough mechanical and environmental operating conditions. It is available as single or multi-axis controller or in conjunction with special handles as 3-axis version. The intelligent modular system permits the mounting of contact blocks in X, Y or Z direction, each with up to 12 double contact elements. Milled cams, programmed from our standard portfolio or customized, control the

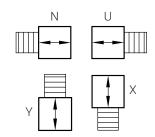
powerful DC, AC or gold contacts. Of course, the master switch with encoders, potentiometers or handles can be completed from our huge range of products. The 12 mm hollow handle stem of special alloy, an aluminium escutcheon, the metal gears and a drive block casting contribute to the estimated steel plant operators and crane manufacturers robustness and durability.

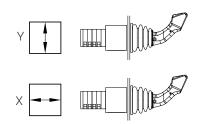
J-VNS2-2/3 VNS2 **J**-VNS2-2/3

Please note the view direction for following handles: G1, G13, UGA

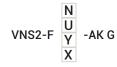
Drive arrangement E Dimension sheet TI-VNS2-1/7, 2/7 Drive arrangement G Dimension sheet TI-VNS2-3/7 Drive arrangement A Dimension sheet TI-VNS2-4/7





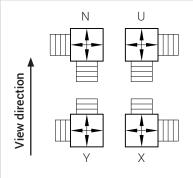


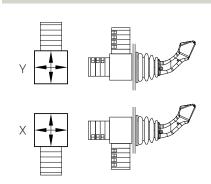
VNS2-F
$$\begin{bmatrix} N \\ U \\ Y \\ X \end{bmatrix}$$
 -AK E

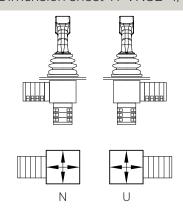




Drive arrangement V Dimension sheet TI-VNS2-1/7, 2/7 Drive arrangement EA Dimension sheet TI-VNS2-4/7 Drive arrangement EA Dimension sheet TI-VNS2-4/7







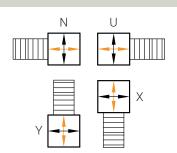
VNS2-F X -AK EA

Drive arrangement AA

Dimension sheet TI-VNS2-4/7

VNS2-F U -AK EA

Drive arrangement H Dimension sheet TI-VNS2-3/7

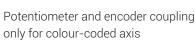


Potentiometer and encoder coupling

VNS2-F X -AK AA

VNS2-F -AK H

only for colour-coded axis

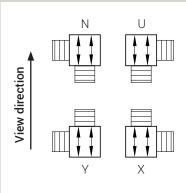


J-VNS2-3/3 VNS2 **J**-VNS2-3/3

Errors and technics changes reserved.

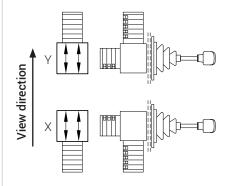
Please note the view direction for following handles: G1, G13, UGA

Drive arrangement GGV



VNS2-F
$$\begin{bmatrix} N \\ U \\ Y \end{bmatrix}$$
-GGV

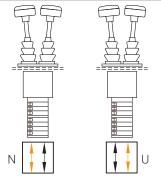
Drive arrangement GGEA
Dimension sheet TI-NS2-2/5



VNS2-F
$$\frac{Y}{X}$$
-GGEA

Drive arrangement GGAA

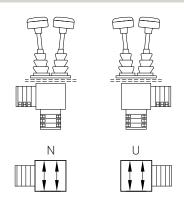
Dimension sheet TI-NS2-1/5



Potentiometer and encoder coupling only for colour-coded axis

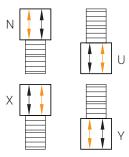
Drive arrangement GGEA

Dimension sheet TI-NS2-2/5



VNS2-F U -GGEA

Drive arrangement GGH Dimension sheet TI-NS2-1/5



Potentiometer and encoder coupling only for colour-coded axis

VNS2-F
$$\begin{bmatrix} N \\ U \\ Y \end{bmatrix}$$
-GGH

Note GG drives:

G1 only with lever length 180, 200, 220 and 280 mm,

G13 only with lever length 160, 180, 200, 220 and 280 mm

Spohn+Burkhordt

01.03.2020

J-VNS2-P VNS2 J-VNS2-P

Spohn+Burkhordt J-VNS2-P

VNS2 J-VNS2-P

Scope of supply, additional charge, type code

Scope of supply VNS2, NS2:

- Standard handle G46
- Rubber boot

01.03.2020

- · Aluminium escutcheon black
- · Limiting gate (not for GG-version)

Fitting in handle see sheet G-1... Universal, special handle see sheet G-...

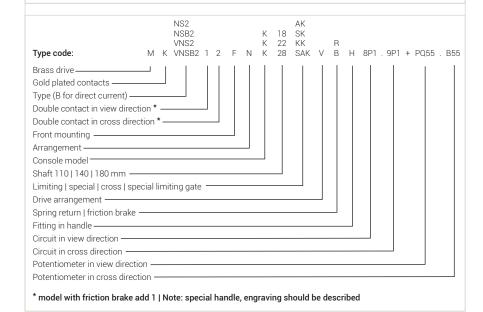
Absolute encoder, potentiometer

Encoder see sheet E-Electronic-1 Circuit see sheet TI-S-..

- · Console model for E-, G-, H-, or GGH-drive arrangement (see dimension sheet TI-VNS0-5/7)
- · Spring return per axis R

Additional charge:

- · Friction brake per axis B
- Floor mounting (not possible for A, AA, EA; F in type code is not applicable)
- · Special limiting gate SAK
- · Cross gate KK
- · Special gate SK
- · Special notching disc
- Engraving per line (max. 14 letters, inscription in plain text)
- · Brass drive M





	Circuits and prices see sheet J—NSO—S
NS2-KA	
Additional price:	

Additional price:

mechanical interlock Ζ spring return

Handle see sheet G....

Potentiometer couplings and potentiometer see sheet TI-POTI..., TI-PV...

Encoders see sheet TI-Encoder-1, -2, -3

Ordering example:	NS2-KA NSB2- KA	R	Z	G4 G1 UGA	40
No. of double contacts ————————————————————————————————————					
Mechanical interlock ————————————————————————————————————					

Электронные компоненты



E-Electronic-1 Potentiometer, amplifier, encoder E-Electronic-1

TI-DDG0

screw connection

01.03.2020

E-Electronic-1

Spohn+Burkhardt

Potentiometer, amplifier, encoder

E-Electronic-1

		Туре	Technology	Power	Connection type	Ohmic values/ Data see	ST0	STON	ST1	ST4	MON	VCS0	VNS0	NNS0	NNS0- PI	VNS2	CS1	CS1G	NS3	NS3G	HS2	HS2G	JMS3	FST
		PQxx	wire-wound	1,5 W	screw/soldered connection	TI-POTI-1	✓	✓	✓			✓	✓	✓		✓								
		PFxx	wire-wound	6 W	screw connection	TI-POTI-2						✓	✓	✓		✓								
		PFÖxx	wire-wound	6 W	screw connection	TI-POTI-2						✓	✓	✓		✓								
		DP60xx	wire-wound	50 W	screw connection	TI-POTI-2	✓					✓	✓	✓		✓								
		RxK	cermet	2 W	soldered connection	TI-POTI-3																		✓
		PW0045xx	wire-wound	1,5 W	soldered connection	TI-POTI-2																		\checkmark
		Bxx	conductive	0,5 W	soldered connection	TI-POTI-5				Х	✓	✓	✓	✓	✓	✓			✓	✓			✓	
	ie.	BxxK	conductive	0,5 W	screw connection	TI-POTI-5				Х	✓	✓	✓	✓		✓							✓	
	met	BLRxx	conductive	0,5 W	micro-match-plug	TI-POTI-6				Х	✓	✓	✓	✓	✓	✓			✓	✓			✓	
	ıţ:	Gxx	conductive	0,5 W	soldered connection	TI-POTI-5	✓	✓	✓								\checkmark	\checkmark						
	Potentiometer	GxxK	conductive	0,5 W	screw connection	TI-POTI-5	✓	✓	✓															
	Ф	GLRxx	conductive	0,5 W	micro-match-plug	TI-POTI-6	✓	✓	✓								✓	✓						
9		M55	conductive	0,5 W	soldered connection	TI-POTI-5	✓	✓	✓								✓	✓						
		M55K	conductive	0,5 W	screw connection	TI-POTI-5	✓	✓	✓															
		Exd-PL310-5 m	conductive, Exd	0,5 W	connection type 5 m	TI-POTI-4	✓	✓	✓				✓	✓										
		Exd-PL310-10 m	conductive, Exd	0,5 W	connection type 10 m	TI-POTI-4	✓	✓	✓				✓	✓										
		Exd-PW45-5 m	wire-wound, Exd	1 W	connection type 5 m		✓						✓	✓										
		Exd-PW45-10-m	wire-wound, Exd	1 W	connection type 10 m		✓						✓	✓										
	£	Туре	Output	Supply	Connection type/ installation	Data see																		
	× ×	CAG(S)20020	20020 mA	24 VDC	screw connection	TI-PV-1	✓	✓	✓															
TO A	etel	CAG(S)20420	20420 mA	24 VDC	screw connection	TI-PV-1	✓	✓	✓															
0	iom Inpl	CAG(S)41220	41220 mA	24 VDC	screw connection	TI-PV-1	✓	✓	✓															
7	Potentiometer with amplifier	CAB(S)20020	20020 mA	24 VDC	screw connection	TI-PV-1				Х	✓	✓	✓	✓		✓			✓				✓	
	Pot	CAB(S)20420	20420 mA	24 VDC	screw connection	TI-PV-1				Х	✓	✓	✓	✓		✓			✓				✓	
		CAB(S)41220	41220 mA	24 VDC	screw connection	TI-PV-1				Х	✓	✓	✓	✓		✓			✓				✓	
	for eter	ESS109	Ventilverstärker	24 VDC	installation in joystick	TI-PV-3									✓			✓		✓				
	ier f ome	ESS098	2x (61218 VDC)	24 VDC	installation in joystick	TI-PV-4									✓			✓		✓				
	Amplifier 1	ESS149-4-12-20	2x (20420 mA)	24 VDC	installation in joystick	TI-PV-5-A									✓			✓		✓				
	Pot	ESS149-20-4-20	2x (41220 mA)	24 VDC	installation in joystick	TI-PV-5-A									✓			✓		✓		✓		
	υ,	DG0 115/50	50050 VAC	115 VAC	screw connection	TI-DG0							✓	✓		✓								
	nductive encoder	DG0 230/50	50050 VAC	230 VAC	screw connection	TI-DG0							✓	✓		✓								
8	npu	DGG0		115 VAC	screw connection	TI-DDG0							✓	✓		✓								
	= +																							

Note:

• Price per unit

DGG0+ESS030

• Prices for potentiometer, encoder, Hall-sensors including mounting to joystick

-10...0..+10 V

- · Connection as indicated connection cables, servo clamps for an extra charge
- Use BLRxx or GLRxx potentiometers for bus interfaces
- With ESS127 (ProfiNet Profi Safe protocol), 1 potentiometer + 1 Hall sensor are required per axis for joysticks.

115 VAC

- Consider an extra charge for the electronic safety enclosure when installing amplifiers, bus interfaces into the joystick (VNS0, NNS0) or select the corresponding joystick version (CS1, NS3G, HS2G).
- The capacitive sensor system requires transmitter and evaluation electronics.
- x = see corresponding joystick
- xx = Placeholder for different types.

CAG..., CAB... = with medium short-circuit distance

CAGS... CABS... = without medium short-circuit distance

Spohn+Burkhardt

E-Electronic-2 Encoder, Bus interfaces **E**-Electronic-2

01.03.2020



E-Electronic-2 Encoder, Bus interfaces **E**-Electronic-2









		Туре	Output	Supply	Connection type/ installation	Data see	ST0	ST0N	ST1	ST4	MON	VCS0	VNS0	NNS0	NNS0- Pl	VNS2	CS1	CS1G	NS3	NS3G	HS2	HS2G	JMS3	FST
		OERxx	8-Bit Code/current	24 VDC	D-Sub-plug	TI-Encoder-1+2							✓	✓		✓								
		OERHxx	8-Bit Code/current	24 VDC	D-Sub-plug	TI-Encoder-1+2							✓	✓		✓								
	der	OGRPP20xx	-200+20 mA	24 VDC	D-Sub-plug	TI-Encoder-3							✓	✓		✓								
	encoder	OGF6B,OGF6G	6-Bit Code	24 VDC	D-Sub-plug	TI-Encoder-4						✓												
	c er	OGFR6B,OGFR6G	6-Bit Code	24 VDC	D-Sub-plug	TI-Encoder-4						✓												
	roni	OGF020,OGF420	200(4)20 mA	24 VDC	D-Sub-plug	TI-Encoder-5						✓												
	Optoelectronic	OGFR020,OGFR420	200(4)20 mA	24 VDC	D-Sub-plug	TI-Encoder-5						✓												
	toel	OGFP20	-200+20 mA	24 VDC	D-Sub-plug	TI-Encoder-6						✓												
	ob	OGP-DP	ProfiBus-DP	24 VDC	screw connection	TI-Encoder-7							\checkmark	✓		✓								
		OEP-DP	ProfiBus-DP	24 VDC	screw connection	TI-Encoder-8							✓	✓		✓								
		Servo bracket	für OGD-DP, OEP-DP										\checkmark	✓		✓								
	HALL- Sen- sors	A1xx	0,52,54,5 VDC ↑↑	5 VDC		TI-HS2, TI-NS3														✓	Х	Х		
	Se	A2xx	0,52,54,5 VDC ↑↓	5 VDC		TI-HS2, TI-NS3														✓	Х	Х		
		Туре	Bus system	Supply	Connection type/	Data see																		
					installation																			
		ESS160-USB	USB	4,55,5 VDC		TI-USB	✓	√	✓	✓	√	√	✓	✓	√	✓	✓	√	√	√	✓	✓	√	✓
			CAN2.0B	9,532 VDC	, ,	TI-CAN-1									✓			✓		✓				
		'	CANopen	1036 VDC	installation in joystick	TI-HS2																√		
	ses	ESS147I-J1939	SAE-J1939-71	1036 VDC	installation in joystick	TI-HS2																✓		
	Bus interfaces	ESS157I-CANopen	CANopen	1036 VDC	,,,,,,										√			√		√				
,	inte	ESS157I-J1939	SAE-J1939-71	1036 VDC	installation in joystick										√			√		√				
	sns	ESS094A	ProfiBus-DP	1036 VDC	installation in joystick	TI-ProfiBus-1									✓			✓		√		✓		
	ш		ProfiBus-DP	1036 VDC	installation in joystick															√				
			I/O-board for ESS094A, -B		installation in joystick										√			✓		√		√		
	,		ProfiNet I/O	1235 VDC	installation in joystick	TI-ProfiNet									✓					✓		✓		
		ESS127	ProfiNet I/O with Profi-Safe-Protocol	1235 VDC	installation in joystick															✓				
			Multibus	1235 VDC	,,,,,,,	TI-BUS									✓			✓		✓		✓		
		Туре	Designation	Supply	Designation	Data see																		
	sensors	ESS080K	Electronic transmitter, round for G41-handle		soldered connection	E-Electronic-3	✓	✓				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
	ve sei	ESS080K-1	Electronic transmitter, square for G1-handle		soldered connection	E-Electronic-3	✓	✓				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
	Capacitive	ESS080K-UGxx	Electronic transmitter, for UGxx-handle		soldered connection	E-Electronic-3	✓	✓				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
	Ca	ESS080A	Electronic evaluation	24 VDC +-20%	screw connection	E-Electronic-3	✓	✓				✓	✓	✓		✓	✓		✓		✓			
			Electronic evaluation	19,228,5 VDC	installation in joystick	E-Electronic-4									✓			✓		✓		✓		
	Multiplex- ersystem	ESS097-8	Mux-System with 8 relay output	19,228,8 VDC	screw connection	E-Electronic-5	✓	✓				✓	✓	✓	✓	✓	✓	✓	✓	✓				
1	Multi	ESS097-12	Mux-System with 12 relay output	19,228,8 VDC	screw connection	E-Electronic-5	✓	✓				✓	✓	✓	✓	✓	✓	✓	✓	✓				
		Туре	Use for	Lenght	Designation	Data see																		
	able	SS13463-A-1	OERxx with 8-bit-code	2 m	D-Sub-socket / open cable	TI-Encoder-2							✓	✓		✓								
	Extension cable	SS13463-B	OERxx/OGFxx with current	2 m	D-Sub-socket / open cable	TI-Encoder-2+5						✓	✓	✓		✓								
	Exten	SS13463-D	OGFxx with 6-bit-code	2 m	D-Sub-socket / open cable	TI-Encoder-4						✓												
		SS13463-E-5	ProfiBus-supply voltage	2 m	D-Sub-socket / open cable										✓			✓		✓		✓		

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 With ESS127 (ProfiNet Profi Safe protocol), 1 potentiometer + 1 Hall sensor are required per axis for joysticks.

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 • The capacitive sensor system requires transmitter and evaluation electronics.

- x = see corresponding joystick
 xx = Placeholder for different types.
 CAG..., CAB... = with medium short-circuit distance CAGS... CABS... = without medium short-circuit distance

Рукоятки



Handles overview

Handles overview

Handles Overview

		ST0	ST1	ST4	M0	VCS0	VNS0	NNS0	VNS2	CS1	NS3	HS0	HS2	JMS3
G1 (✓	✓			✓	✓	✓	✓	✓	✓		✓	
G2		✓	✓			✓	✓	✓	✓	✓	✓		✓	
G4T-WT		✓	✓			✓	✓			✓				
G9	#	✓				✓	✓	✓		✓	✓		✓	
010	#	✓	✓			✓	✓	✓	✓	✓	✓		✓	
G13-Z		✓	✓			✓	✓	✓	✓	✓	✓			
G19-Z						✓	✓			✓				
G20	\bigcirc					✓	✓	✓	✓	✓	✓		✓	
G21	Φ	✓	✓			✓	✓	✓	✓	✓	✓		✓	
G21-ZV						✓	✓	✓	✓	✓				
G22	\Box		✓			✓	✓	✓	✓	✓	✓		✓	
G22-V	₩		✓			✓	✓	✓	✓	✓	✓		✓	
G22-ZV	#					✓	✓	✓	✓	✓				
G25		✓				✓	✓	✓		✓	✓		✓	
G27	\mathbb{T}	✓	✓											
G27-V		✓	✓											
G40		✓	✓			✓	✓	✓	✓	✓	✓		✓	
G41	#	✓	✓			✓	✓			✓				
G41D Rastung/ G41DR Selbstrückgang	•					✓	✓							
G41H						✓	✓							
G41HD						✓	✓							
G41HDFZ	#					✓	✓							
G41HDV						✓	✓							

		ST0	ST1	ST4	M0	VCS0	VNS0	NNS0	VNS2	CS1	NS3	HS0	HS2	JMS3
G41HDV2						✓	✓							
G41HDZ						✓	✓							
G41T	#					✓	✓							
G41TY	#					✓	✓							
G41Z	#		✓			✓	✓			✓				
G44														✓
G45				✓										
G45-Z	Ф			✓										
G46-HDV									✓					
G47-Z	ф	✓												
G50		✓	✓			✓	✓	✓	✓	✓	✓		✓	
G51	®	✓	✓			✓	✓	✓	✓	✓	✓		✓	
G52														✓
G56	7	✓				✓	✓	✓	✓	✓	✓		✓	
G57												✓		
G58	.1.2	✓				✓	✓	✓	✓	✓	✓		✓	
KG40	Ф	✓	✓			✓	✓			✓				✓
KG50	\bigcirc	✓	✓			✓	✓	✓	✓	✓	✓		✓	✓
KG56-IK	ZZ D					✓	✓	✓	✓					
KG56-IKZ	-					✓	✓	✓	✓					
M054	Ф				✓									
UGA	ľ	✓				✓	✓	✓	✓	✓	✓		✓	
UGN		✓				✓	✓	✓	✓	✓	✓		✓	

G-G41-1/4

Errors and tech changes reserv

G41

G-G41-1/4

Handles for VCS0 and VNS0.

Design	Function	Contact		Type code	VCS0	VNS0 E,V,G,H,M	VNS0 EA, A
G41T	Handle with deadman button	1 NO		TS	✓	✓	
	A contact/contacts is/are actuated via a flexible shaft by	1 NC	7	ТО	✓	✓	
	pressing down the upper part of the	1Ö 1S		TOS	✓	✓	✓
	handle.	2S		TSS	✓	✓	
		2Ö		T00	✓	✓	
G41H	Handle with protrud- ing button IP32	1 NO		HS	✓	✓	
↓ ▼	By pressing the key, a contact/contacts is/are actuated via a	1 NC		НО	✓	✓	
	flexible shaft.	1Ö 1S		HOS	✓	✓	✓
		2S		HSS	✓	✓	
		2Ö		H00	✓	✓	
G41HD	Handle with protrud- ing button IP65	1 NO		HDS	✓	✓	
\	By pressing the key, a contact/contacts	1 NC	7	HDO	✓	✓	
	is/are actuated via a flexible shaft.	1Ö 1S		HDOS	✓	✓	✓
		2S		HDSS	✓	✓	
		2Ö		HD00	✓	✓	
G41HDV	Handle with recessed button	1 NO		HDVS	✓	✓	
V	By pressing the key, a contact/contacts is/are actuated via a	1 NC		HDVO	✓	✓	
	flexible shaft.	1Ö 1S		HDVOS	✓	✓	✓
		2S		HDVSS	✓	✓	
		2Ö		HDV00	√	√	

G-G41-2/4

irrors and techn shanges reserve

G41

G-G41-2/4

Handles for VCS0 and VNS0.

Design	Function	Contact		Type code	VCS0	VNS0 E,V,G,H,M	VNS0 EA, A
G41TY	By pulling up the low- er part of the handle,	1 NO		TYS	✓	✓	-
	a contact/contacts is/are actuated via a flexible shaft.	1 NC	7	TYO	✓	✓	-
	nexible offart.	1Ö 1S		TYOS	✓	✓	✓
		2S		TYSS	✓	✓	-
		2Ö		TYOO	✓	✓	-
G41D	Duturning the handle	1 Öffner	1	DOR			
G41D	By turning the handle, a contact/contacts				✓	✓	_
	is/are actuated via a flexible shaft. Retrac- tion from 1 to 0.	1Ö 1S		DOSR	-	-	
							V

G-G41-3/4

Errors and techni changes reserved

G41-Z

G-G41-3/4

Handles for mechanical locking VCS0, VNS0.

Design	Function	Contact		Type code	VCS0	VNS0 E,V,G,H,M	VNS0 EA, A
G41Z	Handle for mechanical zero setting lock.	without		Z	✓	✓	✓
	Unlocking by pulling up. Optionally with contact for unlocking.	1 NO		ZS	✓	✓	
	contact for unlocking.	1 NC	-	ZO	✓	✓	
		1Ö 1S	- 	ZOS	✓	✓	✓
!		2S		ZSS	✓	✓	
		2Ö	#	Z00	✓	✓	
0.4117	11. 11.6			17			
G41IZ	Handle for mechanical zero setting lock.	ohne		IZ	✓	✓	✓
	Unlocking by pressing down. Optionally with contact for unlocking.	1 Schließer		IZS	✓	✓	
	Only in conjunction with slotted or cross	1 Öffner	7	IZO	✓	✓	
	gate. Only with lever length 140 or 180mm.	1Ö 1S	≒	IZOS	✓	✓	✓
		2S	-#	IZSS	√	✓	
		2Ö	#	IZ00	√	✓	

Additional handles for mechanical locking of VCSO, VNSO joysticks see sheet G-Z.

G-G41-4/4

Errors and techi changes reserv

G41

G-G41-4/4

Handles for mechanical locking VCS0, VNS0

Design	Function	Contact		Type code	VCS0	VNS0 E,V,G,H,M	VNS0 EA, A
G41HDZ	Handle for mechanical zero setting lock.	1 NO		HDSZ	✓	✓	
*	Unlocking by pulling up, without contact. Pushbutton in handle.	1NC	1	HDOZ	✓	✓	
	rustibuttori irriandie.	1Ö 1S		HDOSZ	✓	✓	✓
•		2S		HDSSZ	✓	✓	
		2Ö		HDOOZ	✓	✓	
G41HDVZ	Handle for mechanical zero setting lock.	1 NO		HDVSZ	✓	✓	
	Unlocking by pulling up, without contact. Recessed push but-	1 NC		HDVOZ	✓	✓	
	ton in handle.	1Ö 1S		HDVOSZ	✓	✓	✓
		2S		HDVSSZ	√	✓	
		2Ö		HDVOOZ	√	✓	
G41HDFZ	Handle for mechanical zero setting lock.	1 NO		HDFSZ	✓	✓	
	Unlocking by pulling up, without contact.	1 NC	7	HDFOZ	✓	✓	
	Protruding pushbutton in the handle.	1Ö 1S		HDFOSZ	√	√	✓
		2S	1	HDFSSZ	✓	✓	
		2Ö		HDFOOZ	✓	✓	

Handles for Joystick VNS2

G-G46-1/4

irrors and techni

G46

G-G46-1/4

Handles with fittings for VNS2.

Design		Function	Contact		Type code	VNS2 E, V, G, A, M	VNS2 EA, A
G46T		Handle with deadman button	1 NO		TS	√	,
\downarrow	V	A contact/contacts is/are actuated via a flexible shaft by	1 NC	7	ТО	✓	
		pressing down the upper part of the	1Ö 1S		TOS	✓	✓
		handle.	2S		TSS	✓	
			2Ö		TOO	✓	
G46H		Handle with protrud- ing button IP32	1 NO		HS	✓	
	V	By pressing the but- ton, a contact/con-	1 NC		НО	✓	
		tacts is/are actuated via a flexible shaft.	1Ö 1S		HOS	✓	✓
			2S		HSS	✓	
			2Ö	7	H00	✓	
G46HD		Handle with protrud- ing button IP65	1 NO		HDS	√	
*	†	By pressing the but- ton, a contact/con-	1 NC		HDO	✓	
		tacts is/are actuated via a flexible shaft.	1Ö 1S		HDOS	✓	✓
			2S		HDSS	✓	
			2Ö		HD00	✓	
G46HDV		Handle with recessed	1 NO		HDVS	√	
\downarrow	V	button By pressing the but- ton, a contact/con-	1 NC		HDVO	v	
	生主	tacts is/are actuated via a flexible shaft.	1Ö 1S		HDVOS	▼	✓
			2S		HDVSS	✓	
			2Ö		HDVOO		

Handles for Joystick VNS2 G-G46-2/4

rrors and technics hanges reserved.

G46

G-G46-2/4

Handles with fittings for VNS2.

Design	Function	Contact		Type code	VNS2 E, V, G, A, M	VNS2 EA, A
G46TY	By pulling up the low- er part of the handle,	1 NO		TYS	✓	
	a contact/contacts is/are actuated via a flexible shaft.	1 NC	7	TYO	✓	
	nexible share.	1Ö 1S	->-	TYOS	✓	✓
↑		2S		TYSS	✓	
		2Ö		TY00	✓	

Handles for Joystick VNS2

G-G46-3/4

G46-Z

G-G46-3/4

Design		Function	Contact		Type code	VNS2 E, V, G, A, M	VNS2 EA, A
G46Z	Handle for mechanical zero setting lock. Unlocking by pulling up. Optionally with contact for unlocking.	without		Z	✓		
		up. Optionally with	1 NO		ZS	✓	
		deritable for animonthing.	1 NC	7	ZO	✓	✓
1			1Ö 1S		ZOS	✓	
		2S		ZSS	✓		
			2Ö		Z00	✓	

For additional handles for mechanical locking of VNS2 joysticks, see sheet G-Z.

Handles for Joystick VNS2

G-G46-4/4

rrors and techni

G46

G-G46-4/4

Handles for mechanical locking for VNS2.

Design	Function	Contact		Type code	VNS2 E, V, G, A, M	VNS2 EA, A
G46HDZ	Handle for mechanical zero setting lock. Release by pulling up (without contact).	1 NO		HDSZ	✓	
		1 NC	7	HDOZ	✓	
	Pushbutton in handle.	1Ö 1S		HDOSZ	✓	✓
		2S		HDSSZ	✓	
		2Ö		HDOOZ	✓	
G46HDVZ	Handle for mechanical zero setting lock.	1 NO		HDVSZ	✓	
	Release by pulling up (without contact). Re- cessed push button in handle.	1 NC		HDVOZ	✓	
		1Ö 1S		HDVOSZ	✓	✓
		2S		HDVSSZ	✓	
		2Ö	7	HDVOOZ	✓	
G46HDFZ	Handle for mechanical zero setting lock.	1 NO		HDFSZ	✓	
	Release by pulling up (without contact). Protruding pushbut-	1 NC	7	HDFOZ	✓	
	ton in handle.	1Ö 1S		HDFOSZ	✓	✓
		2S		HDFSSZ	✓	
		2Ö	7	HDF00Z	✓	

Handles for Joystick NNS0

G-G48-1/3

G48

G-G48-1/3

Design	Function	Contact	Type code	NNS0
G48TOS V	Handle with deadman button Contacts are actuated via a flexible shaft by pressing down the upper part of the handle.	10 18	TOS	
G48HOS	Handle with protruding button IP32 By pressing the button, contacts are actuated via a flexible shaft.	10 18	HOS	
G48HDOS	Handle with button IP65 By pressing the button, contacts are actuated via a flexible shaft.	10 18	HDOS	
G48HDVOS	Handle with recessed button By pressing the button, contacts are actuated via a flexible shaft.	10 18	HDVOS	

Handles for Joystick NNS0 G-G48-2/3

Errors and technic changes reserved

G48

G-G48-2/3

Handles with functions for NNS0.

Desgin 2)	Function	Contact	Type code	NNS0
G48TYOS	By pulling up the low- er part of the handle, contacts are actuated via a flexible shaft.	1Ö 1S	TYOS	

2) Delivered with gauntlet holder rosette V048-R86.

Handles for Joystick NNS0

G-G48-3/3

Errors and tech

G48

G-G48-3/3

Handles for mechanical locking for NNSO.

Design 2)	Function	Contact	Type code	NNS0
G48Z	Handle for mechanical zero setting lock. Unlocking by pulling up. Optionally with contact for unlocking.	without 1Ö 1S	Z	
G48HDOSZ	Handle for mechanical zero setting lock. Unlocking by pulling up. Optionally with contact for unlocking. Pushbutton in handle.	10 18	HDVOSZ	
G48HDVOSZ	Handle for mechanical zero setting lock. Unlocking by pulling up. Optionally with contact for unlocking. Recessed pushbutton.	10 18	HDVOSZ	
G48HDFOSZ	Handle for mechanical zero setting lock without contact. Unlocking through. Pull up. Protruding pushbutton in the handle.	10 18	HDFOSZ	

Handles for Joystick M0

G-M054

rrors and technic

M054

G-M054

Handles for M0-joystick, handle for mechanical locking.

Design	Function	Contact		Type code	M0
M054HD	Handle with protruding button. A microswitch is activated by pressing the button. Cable routing through handle stalk.	1 NO changeover switch	→	HDU HDU	
M054Z	Handle with mechanical zero locking The locking mechanism is in the zero position.	without		Z	
M054HDZ	Handle with mechanical zero locking	1 NO		HDSZ	
	The locking mech- anism is in the zero position (without contact). Additionally with on top button	changeover switch	F.	HDUZ	

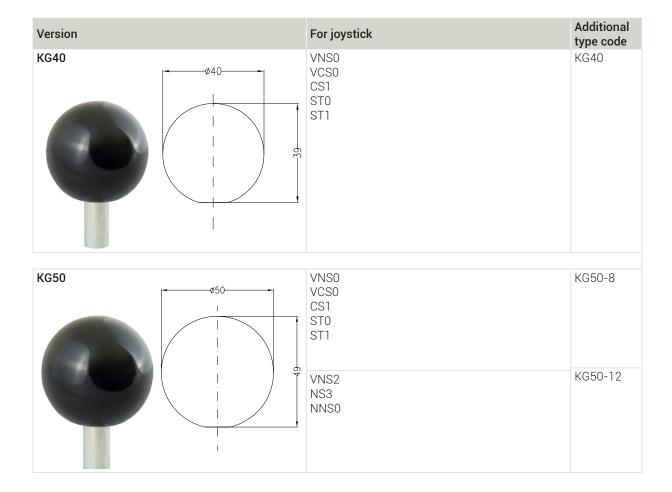
G-KG KG40 / KG50

G-KG

rrors and technics hanges reserved.

KG40 / KG50

Massive ball handles without inserts.

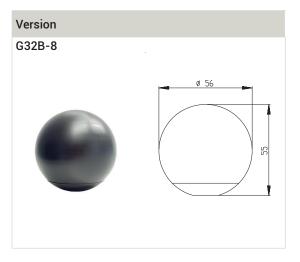


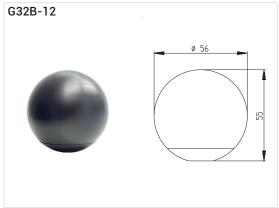
G-G32B G32B

irrors and technica hanges reserved.

G32B

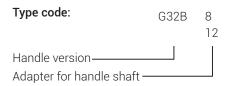
Ball Handle for Capaitive Hand Detection Sensor





Function	For Joystick	
Ball handle with built-in transmitter electronics for capacitive sensor,	G32B-8	
connection cable 2m, with adapter for 8mm or 12mm Spobu handle shaft Without evaluation electronics	G32B-12	

extra Charge	
Evaluation electronics for capacitive hand detection sensor (1x required per handle)	see sheet E-Electronic-2



G-Z

KG56-IKKZ, KG56-IKZ, G19-Z

G-Z

Errors and te

KG56-IKKZ, KG56-IKZ, G19-Z

Handles for mechanical interlock.



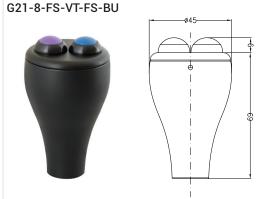
Handle G21 G-G21

Errors and technica changes reserved.

G21

Handles Ø45 for joysticks, with or without fittings

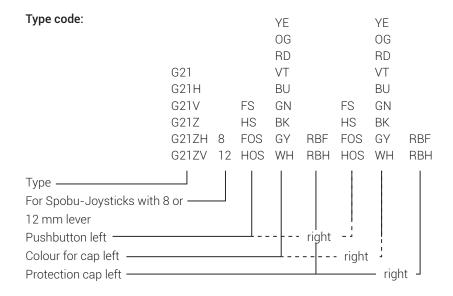






Version					
Handle without inserts	G21-8 / G21-12				
Handle without inserts for mechanical interlock	G21Z-8 / G21Z- 12				

Inserts/Options for handle G21		
Pushbutton flat or high, 1NO, coloured cap, wired with single leads, 0.5 m long, AWG24	FS, HS	
Pushbutton flat or high, 1NO 1NC, coloured cap, wired with single leads, 0.5 m long, AWG24	FOS, HOS	
Protection cap for flat pushbut- tons, transparent	RBF	
Protection cap for high pushbut- tons, transparent	RBH	





Handle G22 G-G22

Errors and technic changes reserved.

G22

G-G22

Handles Ø40 for joysticks, with or without fittings

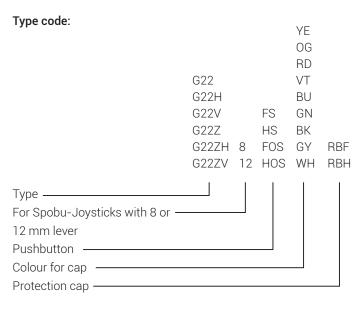






Version	
Handle without inserts	G22-8 / G22-12
Handle without inserts for mechanical interlock	G22Z-8 / G22Z- 12

Inserts/Options for handle G22			
Pushbutton flat or high, 1NO, coloured cap, wired with single leads, 0.5 m long, AWG24	FS, HS		
Pushbutton flat or high, 1NO 1NC, coloured cap, wired with single leads, 0.5 m long, AWG24	FOS, HOS		
Protection cap for flat pushbut- tons, transparent	RBF		
Protection cap for high pushbut- tons, transparent	RBH		





G-G27 Handle G27 **G**-G27

Errors and technical

G27

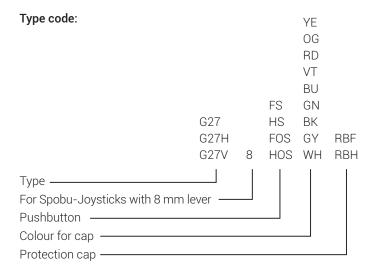
Handles Ø34 for joysticks with 8mm handles, with or without fittings.





Version		
	Handle without inserts	G27-8

Inserts/Options for handle G27	
Pushbutton flat or high, 1NO, coloured cap, wired with single leads, 0.5 m long, AWG24	FS, HS
Pushbutton flat or high, 1NO 1NC, coloured cap, wired with single leads, 0.5 m long, AWG24	FOS, HOS
Protection cap for flat pushbut- tons, transparent	RBF
Protection cap for high pushbut- tons, transparent	RBH





G13 **G**-G13

Errors and technic changes reserved

G13

G-G13

T-handle with optional turning function.



Note:

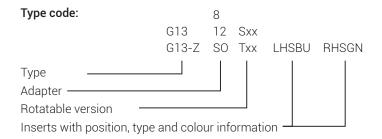
Adapter: 8 = for joystick ST0, CS1-V, VCS0, VNS0 12 = for joystick CS1-E, NNS0, NS3, HS2 S0 = special adapter

Switching capacities contacts see sheet TI-G-G13 Contact handling rotatable version see sheet TI-G-G13

Version				
Handle without inserts adapter 8 or 12	G13-8 / G13-12			
Handle without inserts for mechanical zero locking in conjunction with a joystick adapter 8 or 12	G13Z-8 / G13Z-12			
Special adapter	SO			

serts/Options for handle G13	
Pushbuttons, protection caps	
Capacitive hand detection sensor	

Options for rotatable version	
latching 1-step to the left	S1L
latching 1-step to the right	S1R
latching 2-steps to the left	S2L
latching 2-steps to the right	S2R
latching 1-step left and right	S11
latching 2-steps left and right	S22
groping 1-step to the left	T1L
groping 1-step to the right	T1R
groping 2-steps to the left	T2L
groping 2-steps to the right	T2R
groping 1-step left and right	T11
groping 2-steps left and right	T22





Version

G2 **G**-G2

Errors and technic changes reserved

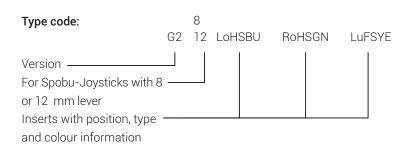
G2

G-G2

T-handle with many installation options.



Handle without inserts	G2-8 / G2-12
Inserts/Options for handle G2	
Pushbutton flat or high, 1NO, coloured cap, wired with single leads, 0.5 m long, AWG24	FS, HS
Pushbutton flat or high, 1NO 1NC, coloured cap, wired with single leads, 0.5 m long, AWG24	FOS, HOS
	RRE



RBH

Cap colours:

transparent

tons, transparent



Protection cap for flat pushbuttons,

Protection cap for high pushbut-

Note:

Also available with optional capacitive hand-held sensor.

G-G40 G40

Errors and technic changes reserved.

G40



Ball handle with or without hand rest.

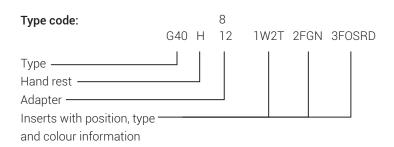




Ball handle for mounting on Spobu joysticks with 8 or 12 mm lever. For mounting on other joysticks different mounting adapters are available on request. These handles can be equipped with a maximum of 3 pushbuttons or with 2 pushbuttons and a rocker switch at the top. The command device installed in position 1 can easily be operated with the thumb. This sturdy plastic handle is used in construction vehicles, municipal vehicles, lifting platforms and many other applications.

Version	
Handle without inserts, hand rest with adapter	G40-8 / G40-12

Inserts/Options for handle G40	
Pushbutton flat or high, 1NO, coloured cap, wired with single leads, 0.5 m long, AWG24, Installation in Pos. 1, 2, 3 possible	FS, HS
Pushbutton flat or high, 1NO 1NC, coloured cap, wired with single leads, 0.5 m long, AWG24, Installation in Pos. 1, 2, 3 possible	FOS, HOS
Protection cap for flat pushbuttons, transparent	RBF
Protection cap for high pushbut- tons, transparent	RBH
Rocker switch 1 x changeover switch, installation in pos. 1 possible	W2T
Hand rest	



Cap colours for pushbutton flat or high:



For more information about the inserts see page G-B1/2

Possible combinations

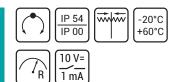
1 Ossible combinations				
Lever length	07	09	11	18
Joystick				
ST0		√		
ST1	✓			
CS1, VCS0, VNS0, NNS0			\checkmark	
NS3			\checkmark	
HS2		✓		
VNS2				✓

G-G50 G50 - Rotary handle

G-G50

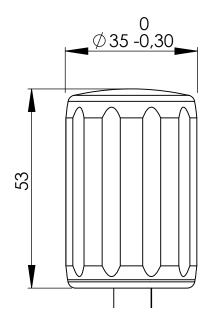
rEiiroes amd teachmi

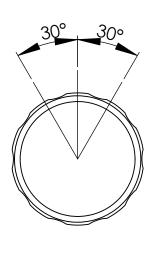
G50



The rotatable







The compact G50 handle extends the control functions of a joystick by a further axis. Turning the spring-centered handle left or right produces a potentiometric output signal that can be used in conjunction

with the directional paths integrated in the potentiometer to perform a wide range of control tasks.

Price, type code

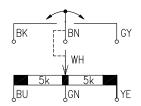
Rotatable handle with adapter for Spohn + Burkhardt joystick with 8 mm lever, including potentiometer with directional contacts.

G50-8-GDLR55

Rotatable handle with adapter for Spohn + Burkhardt joystick with 12 mm lever, including potentiometer with directional contacts.

G50-12-GDLR55

Connection:



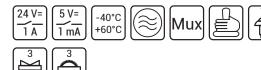
Supplied with single wires, L = 0.5 m.

Note:

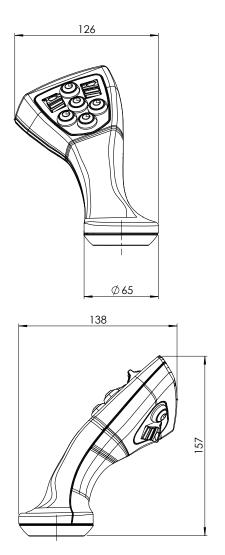
Please observe the instructions for use with conductive plastic potentiometer.

G-G56-1/3 G56 **G**-G56-1/3

G56







The G56 handle offers a high degree of flexibility because of its indi- for tactile feedback is possible. The ergonomically shaped handle is on of a capacitive hand detection sensor or the installation of a vibrator portfolio.

vidually configurable front and rear insert plate. The insert plates can available as a version for left or right hand. The integrated hand rest be equipped with pushbuttons, rocker switches, LEDs, analog thumb- ensures fatigue-free and safe working. Of course, this handle can be wheels, analog or digital mini joysticks, etc. Furthermore the installati- combined with many joysticks from the Spohn + Burkhardt product **G**-G56-2/3 G56 **G**-G56-2/3

irrors and techn changes reserve

Handle version

G56-L

Version for left hand

With mounting adapter for Spobu joystick, standard insert plate for rear and front

side, without control devices

Handle shell black, insert plates dark gray

G56-R

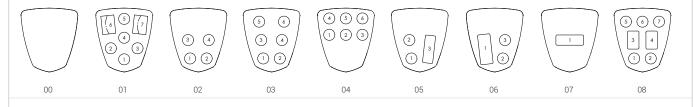
Version for right hand

With mounting adapter for Spobu joystick, standard insert plate for rear and front

side, without control devices

Handle shell black, insert plates dark gray

Insert plate front, standard layouts



Insert plate rear, standard layouts











Legend:

- O Pushbutton
- ☐ Thumb wheel
- ☐ Rocker switch large
- □ Rocker switch small

Control devices for installation in insert plates

Pushbuttons without illumination	see sheet G-B
1 doibuttons without murnination	3€€ 3HEEL O-D
Pushbuttons with illumination	see sheet G-B
Rocker switches	see sheet G-B
thumb wheelses	see sheet G-B
Minijoysticks	see sheet G-B

Capacitive hand detection sensor

Mounting adapter

for SPOBU-Joysticks with 8 mm handle shaft

for SPOBU-Joysticks with 12 mm handle shaft

Adapter for joysticks from other manufacturers, handlebars of hydraulic sensors,...

Options

customer-specific layout of the insert plates

Turning device for handle with HALL sensor, analog output, redundant, max. 30°-0-30°

see sheet

G-G56-3/3 **G**-G56-3/3 G56

Type code
Handle version Mounting adapter Insert plate front (xx=No.) Fittings with position, type and color information Insert plate back (xx=No.) Fittings with position, type and color information
Note: Dimensions see TI-G56 For reasons of space, not all installation positions can be used simultaneously

Mounting on Spobu joysticks with 110 mm handle

Degree of protection depending on the inserts

Adapter:

8 = for joystick VNS0

12 = for joystick HS2, NS3, VNS2, NNS0

SO = Special adapter

G-G58-1/2 G58 **G**-G58-1/2

G58

1 mA max. -25°C

+55°C

IP 65

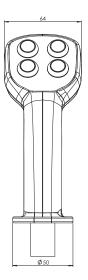


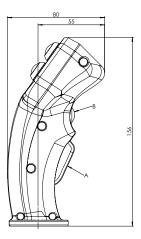












vices can be installed.

For example, the flat front plate provides space for a maximum of 8 The ergonomic shape of the handle ensures fatigue-free and safe worpushbuttons or 2 thumbwheels and a pushbutton. Furthermore, there are 2 more pushbutton functions available on the back, one as a push- Of course, the handle G58 can be combined with many joysticks from button and one as a lever actuated momentary pushbutton.

In this modular universal handle, a variety of different command de- The flat front plate is available with standard layouts and can be customized to a custom layout.

the Spobu product portfolio.

G-G58-2/2 G58 **G**-G58-2/2

Handle version

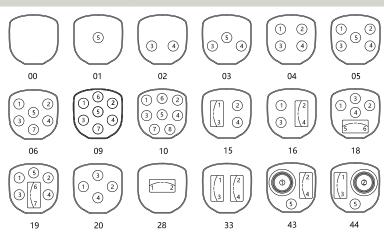
G58

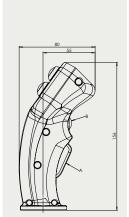
Handle with mounting adapter for Spobu joysticks with 8 or 12mm handle, Front plate with standard layout, without control devices



Back, positions

Front plates, standard layouts





Legend:

- O Pushbutton
- ☐ Thumb wheel
- Minijoystick

Control devices

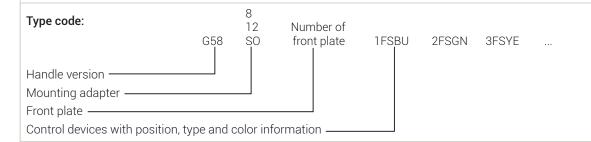
Pushbuttons, capacitive hand detection sensor, minijoysticks, thumbwheels

see sheet G-B-1/2, -2/2

SO

Special adapter

Front plate with customized layout



Note:

Dimensions see TI-G58

due to space limitations, not all installation positions can be used simultaneously

Degree of protection depending on the control devices

Adapter: 8 = for joystick ST0, CS1-V, VCS0-V, VNS0

12 = for joystick HS2, NS3, VNS2, CS1-E, VCS0-E, NNS0

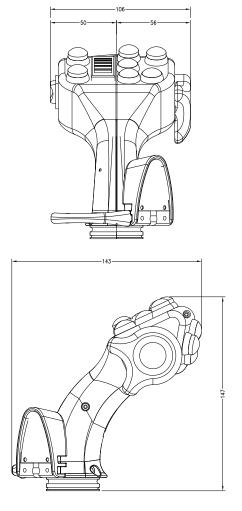
SO = special adapter

G-UGA-1/2 UGA **G**-UGA-1/2

UGA



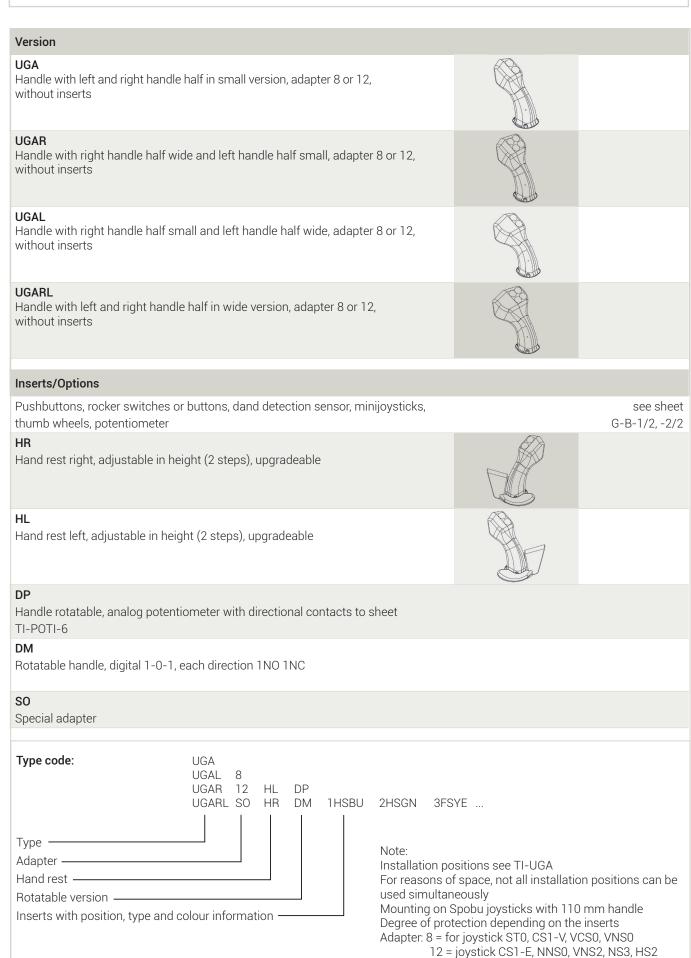




With its narrow and wide handle halves, the UGA offers a wide variety of combination possibilities and functions. You can customize your not all installation positions can be filled due to space limitations. Plea- assortment.

se consult the factory for your specific layout capability. This handle is also available with a hand rest for a low fatigue work environment. The handle by selecting the various switch installations. Please note that UGA can also be combined with many of the joysticks in our product **G**-UGA-2/2 UGA **G**-UGA-2/2

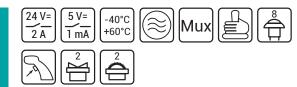
Errors and technichanges reserved



SO = special adapter

G-UGN-1/2 UGN **G**-UGN-1/2

UGN



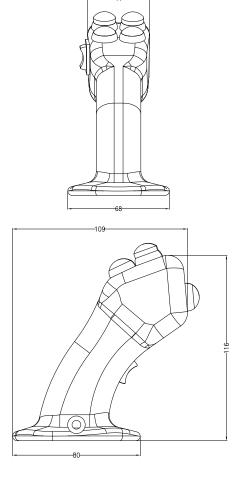












not all positions can be used at the same time. With its small, compact gured for either left-handed or right-handed application.

The UGN, which is the smallest handle of our UG series, can be equipdesign, it is easy to operate. All pushbuttons and rocker switches are ped with various components like its bigger brothers. Please mind that easily reached without changing grip positions. The UGN can be confi**G**-UGN-2/2 UGN **G**-UGN-2/2

irrors and technic

Version

UGN

Handle with hand rest, adapter 8, without inserts



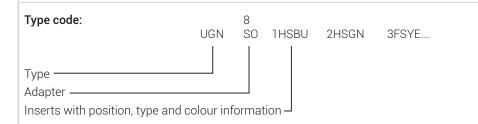
Inserts/Options

Pushbuttons, rocker switches or buttons, dand detection sensor, minijoysticks, thumb wheels, potentiometer

see sheet G-B-1/2, -2/2

SO

Special adapter



Note:

Installation positions see TI-UGN

For reasons of space, not all installation positions can be used simultaneously

Construction on Spobu joysticks with 110 mm handle

Degree of protection depending on the inserts

Delivery only in combination with escutcheon combination S3 or the option cover for escutcheon

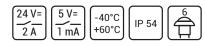
plate V048-100A1 (see respective joystick)

Adapter: 8 = for joystick STO, CS1-V, VCSO, VNSO

SO = special adapter

G-G25/9-1/2 **G**-G25/9-1/2 G25, G9

G25, G9

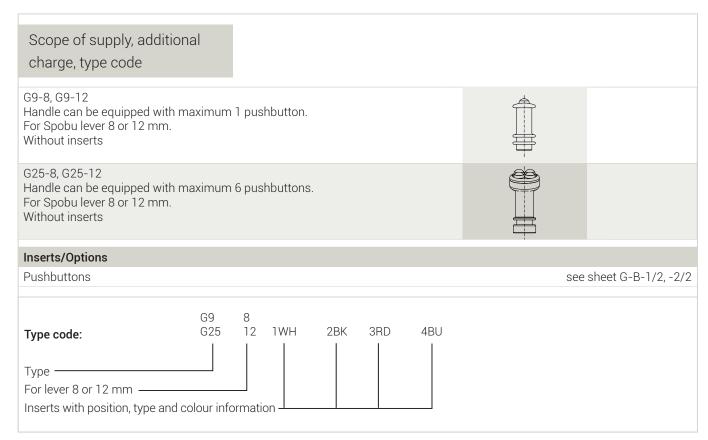




The G25 and G9 are designed such that they can be operated between buttons can be optionally mounted on the left, right, or in the front. The the thumb and index finger or with the entire hand. The upper 4 pus- control field can be configured according to customers request. hbuttons are ergonomically tilted downwards and the lower 2 push-

G-G25/9-2/2 G25, G9 G-G25/9-2/2

Errors and technichanges reserved



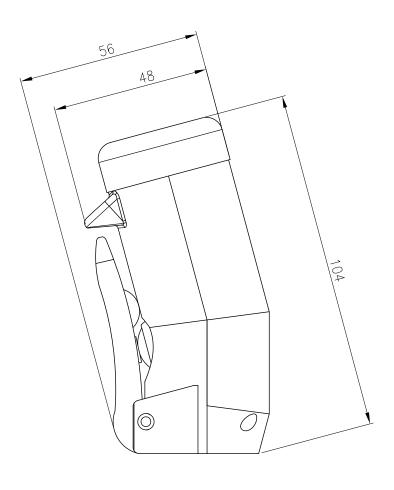
Note:

Installation positions see sheet TI-G25/9

G-G4T-1/2 **G**-G4T-1/2 Palm handle G4T

G4T





ses with its simple, timeless design. Already in the basic version it has a front button, which is easy to operate thanks to the large, molded

The G4T plam handle, which is available in different versions, impres- handle. Optionally, a second push-button or a rocker switch or a rotary potentiometer can be installed at the top.

G-G4T-2/2 **G**-G4T-2/2 Palm handle G4T

Versions		
G4T Handle with: Latch, dead-man button front 1NO Adapter for Spobu joysticks with 8 mm lever	H BN	
G4T-DT Handle with: Latch, dead-man button front 1NO Pushbutton above 1NO Adapter for Spobu joysticks with 8 mm lever	F-\	
G4T-WT Handle with: Latch, dead-man button front 1NO Rocker switch top, horizontal mounted, 1-0-1, 1 changeover switch Adapter for Spobu joysticks with 8 mm lever	BK BU YE BN BN	
G4T-G10-GDLR55 Handle with: Latch, dead-man button front 1NO Rotary potentiometer on top, 5k-0-5k with reversing switch, spring return in center position Adapter for Spobu joysticks with 8 mm lever	BN GY BN GY BN GY BN YE BN BN	
Options, additional costs		
Deadman contact 1NO 1NC instead of version 1NO		
Pushbutton 1NO 1NC instead of version 1NO		
Special adapter		

0.5 m Teflon single cores AWG24.

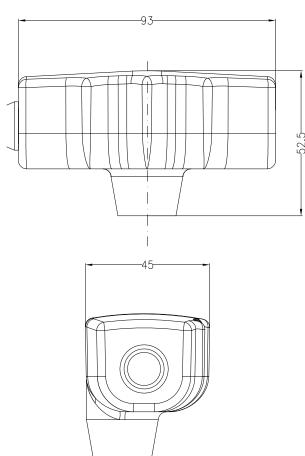
For the connection of the potentiometer GDLR55 it is essential to observe the notes on sheet TI-POTI-6.

G-G1-1/2 G1 **G**-G1-1/2

rrors and technic hanges reserved

G1



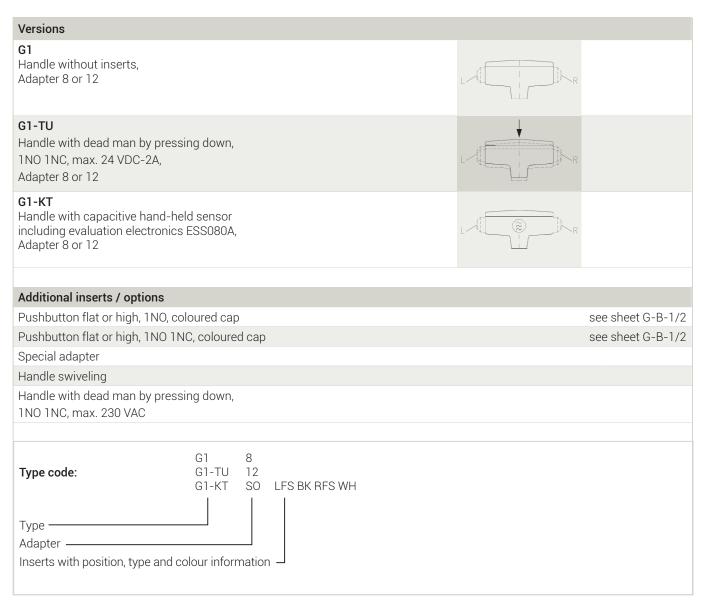


The compact T-handle offers on the left and right side the possibility of fitting one pushbutton with a flat or high cap in your desired colour. The pushbuttons are available as open or open / closed. Furthermore, the installation of a capacitive manual detection sensor for fatigue-free work is possible. The handle is available with mounting adapters for the different Spobu joysticks, for the construction on other brands a

few special mounting adapters are available. Specially designed for Spobu joysticks with 8 mm lever length, a swiveling adapter is available for adaptation to the respective operator. Furthermore, the handle is available with deadman function, i.e. by pushing down the handle, an electrical contact is closed.

G-G1-2/2 G1 **G**-G1-2/2

rrors and techni hanges reserved



Adapter: 8 = for joystick ST0, CS1-V, VCS0, VNS0

12 = for joystick CS1-E, NNS0, VNS2, NS3, HS2

SO = Special adapter

G-B-1/2

Inserts for handles

G-B-1/2

Inserts for handles

Pushbutto	ns with coloured cap, max. 24 VDC-3A		Type	Colour
	Pushbutton with flat cap	1 NO	FS	
	Pushbutton with flat cap	1 NO, 1 NC	FOS	YE OG RD VT BU GN BK GY WH
	Pushbutton with high cap	1 NO	HS	
	Pushbutton with high cap	1 NO, 1 NC	HOS	YE OG RD VT BU GN BK GY WH
0	Pushbutton with illumination			YE RD BU GN BK
	LED			YE RD BU GN
	Protective transparent silicone cap for pushbutton with flat cap		RBF	
	Protective transparent silicone cap for pushbutton with high cap		RBH	
Rocker sw	itch			
	Rocker switch, 0 - 1	1 NO	W1S	
	Rocker switch, 1-0-1	1 changer	W2S	
	Rocker switch, 0 - 1	1 NO	W1T	BK
	Rocker switch, 1 - 0 - 1	1 changer	W2T	
	Rocker, one side spring return, one side stay put, 0 notching	1 changer	W2TS	
Latch, deadman button, max. 24 VDC-2A				
	Latch, spring return, only possible in position 5	1 NO	Т	ВК
Capacitive	hand-held sensor			
	see sheet E-Electronic-2	1 changer	KT	

G-B-2/2 Inserts for handles **G**-B-2/2

Errors and technic

Minijoystic	joystick with spring return			Colour	
	2-axis, digital	1 NO contact per di- rection, with common supply line		ВК	
	2-axis, analogue to HALL-based	per axis: 0,52,55V at U _B =5 VDC		ВК	
HALL-bas	ed thumbwheel, self-return in center posi	tion, deflection approx.	45°-0°	-45 °	
	Thumb wheel	02,55 V at U _B =5 VDC	WH	ВК	
	Thumb wheel with paddle	02,55 V at U_B =5 VDC 0,52,54,5 V at U_B =5 VDC	WHP WHPA	ВК	
Rotary potentiometer with directional contacts, self-return, deflection approx. 30 ° -0 ° -30 °					
1	Potentiometer, conductive	5K-0-5K + directional outputs		ВК	

Note

Installation positions see sheet TI-UGA, TI-UGN
For reasons of space, not all installation positions can be used simultaneously.

Педали



Firors and techn

F-SF

Foot pedal SF, SF-OD Dimensions see page TI-F-1/2

F-SF

SF, SF-OD

SF:

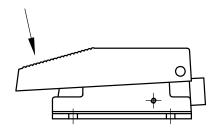
IP 42 250 V~ 3

SF-OD:

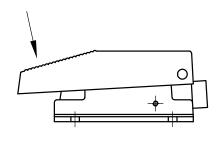




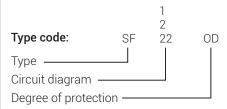






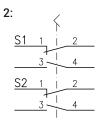


Prices, type code



Circuit diagram

1: <u>S1 1 2</u> <u>3 4</u>



22: S1: 1-2 S1: 3-4

S1: 1-2 S1: 3-4 S2: 1-2 S2: 3-4



·

S2: 1 2 3 4

F-FST Foot pedal FST, FSTS

F-FST

irrors and techni

FST, FSTS











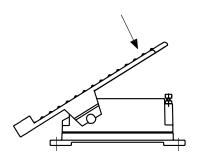




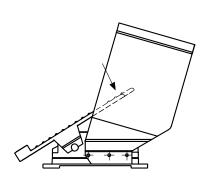




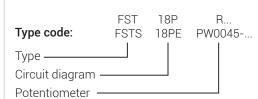




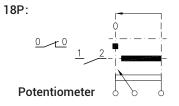


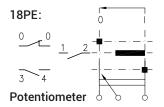


Prices, type code



Circuit diagram





Potentiometer:

R...: cermet, 2 Watt, max. 24 V= PW0045...: wire wound, 1,5 Watt, max. 24 V=

Dimensions see page TI-F-1/2

F-FP

Foot pedal FPS(S), FPW(S)

F-FP

irrors and tech hanges reserv

FPS(S), FPW(S)







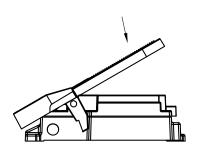




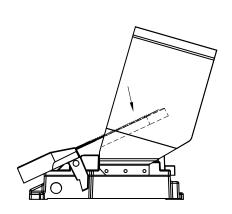


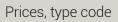


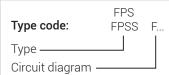


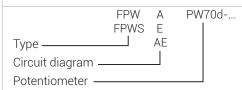




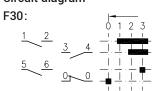




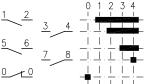


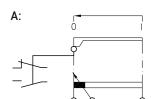


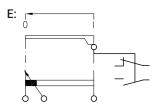
Circuit diagram











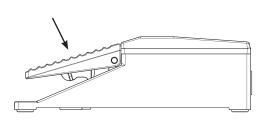
F-SFM Foot pedal SFM **F**-SFM

Errors and technic









The foot pedal SFM with jump switch system and robust aluminium enclosure are designed for the application of machines and plants whereby a manual operation is not possible. You may switch presses,

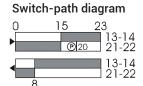
punching machines reliably as well as sheet metal forming machines in industry and craftsmanship.

Price, type code



Circuit diagram

13 — 14
21 — 22



additional technical data see sheet TI-SFM

01.03.2020

Spohn+Burkhordt

Explanations Legend Legend



Protected

CE

CCC

UL

CSA

EAC

Warranty

against explo-

01.03.2020 **Fegend** Explanations Legend

Switching cycles 1-axis EX mio CE Max. voltage/Current 2-axis 2 A max. 3 ccc 1- or 2-axis Max. number of contacts Poti Enc Hall Rotating drive Potentiometer, encoder, Hall UL 3D Hall Angle ±° Hall-Sensor CSA BUS ЛЛЛ EAC Cross gate Bus systems 10 years Special gate Analogue output, resistance IP 54 IP 42 Protection category outside | inside Analogue output, current (mA) 4 Installation from above Analogue output, voltage (V) 7 Installation from below Illuminated Installation from above or below Capacitive grip sensor Bottom attachment Multiplexer system Mux Palm rest Zero notching /**°** R5 Number of notches Max. number of push buttons Deadman/Trigger Spring return Max. number of rocher switches Friction brake

Max. number of thumbwheels

Handle, twistable

4

-20°C +60°C

Mechanical interlock

Surrounding temperature

The icons provide a quick overview of the product features. For further technical data, please refer to the respective technical information sheets.

Переключатели



SF-NS00

Controller NS00

Dimensions see sheet TI-NS00-1/2, TI-NS00-2/2

SF-NS00



max. 16 A/400 V

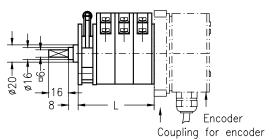
10 mio. cycles

silver contacts

gold plated silver contacts



Controller NS00- :	



with friction disc

Regulations: IEC60947-1 DIN EN60947-5-1 VDE 0660 part 200 Approbations: CSA 15040

UL F106738(M)

Circuits see sheet J-NS0-S

Version:

double contact elements and programmed notching discs exchangeable according to TI-S-1 or client's requirement. Notching disc suitable to circuit diagram (stepless or up to max. 7-0-7 steps, or even 0-16 steps)

Master controller: without escutcheon

plate, without knob Master controller: escutcheon plate black 72x72 mm, stainless

steel ball handle.

Master controller:

3 engraved positions

NS00-

NS00-F

without

NS00-R

with

spring return

NS00-B

NS00-FR

NS00-FB

escutcheon plate black NS00-FA

96x96 mm, stainless steel ball handle, 3 engraved positions

Master controller: water proofed escutcheon plate Ø70 mm stainlless steel ball handle, 3 engraved positions

NS00-FOD

NS00-FODR

NS00-FAB

NS00-FODB

Transmitter:

sheet TI-1

Ratings according to

encoder,

synchro transmitter see sheet E-Electronic-1

potentiometer

see sheet TI-POTI..., TI-PV...

optoelectronic, encoder

see sheet TI-Encoder-...

Additional prices:

engraving each word (max. 14 letters) escutcheon with symbols each symbol

NS00-FAR

installation into cast enclosure:

NW104A (till NS006-, NS005-R/-B) NW107A (till NS0010-, NS009-R/-B)

special notching disc

knurled control knob DK34 (for version F)

Griff DK65 Griff DN512

1

Ordering example:

K NS00

KN FA KG . 30 FOD DK

Gold plated contacts -Type Quantity of double contact elements

Front plate F...attachment plate, aluminium escutcheon plate 72x72 mm black FA... attachment plate, aluminium escutcheon plate 96x96 mm black FOD... waterproofed escutcheon plate Ø70 mm

Spring return, friction disc -

Knob

KN... knob NW053

KG...ball handle with indicator V2A

DK...rotation knob(GN762.2 at NS00-F, GN526.1 at NS00-FA)

Switch sequence *) -

*) Standard sequences see sheet TI-S-, TI-S-2 Special sequences please fillout preprinted form of NS00.



SF-NS2-1/2

Switch type NS2(B)0... Dimensions see sheet TI-NS2-3/5

Controller NS00- :

SF-NS2-1/2



10 mio. cycles

silver contacts (NS20)

gold plated silver contacts (KNS20)

contacts for DC (NS2B0)



spring return

without

Regulations: IEC60947-1 DIN EN60947-5-1 VDE 0660 part 200

> Circuits see sheet J-NS0-S

Version:

double contact elements and programmed notching discs exchangeable according to TI-S-1 or client's requirement. Notching disc suitable to circuit diagram (stepless or up to max. 7-0-7 steps, or even 0-16 steps)

Master controller: without escutcheon plate, without knob

(K)NS2(B)0-

(K)NS2(B)0-R

with

Master controller:

escutcheon plate black 96x96 mm, stainless steel ball handle, 3 engraved positions

(K)NS2(B)0-F

(K)NS2(B)0-FR

Master controller:

water proofed escutcheon plate Ø100 mm stainless steel ball handle, 3 engraved positions

(K)NS2(B)0-FOD

(K)NS2(B)0-FODR

Ratings according to sheet TI-1

steel ball stainless handle, 3 engraved positions

Additional prices:

NW210A

engraving each word (max. 14 letters) escutcheon with symbols each symbol

installation into cast enclosure: NW207A

special notching disc Friction brake per axis В

Ordering example: NS20 FOD NSB20 3 R 30 Gold plated contacts Type Quantity of double contact elements Front plate F...aluminium escutcheon plate 96x96 mm black FOD... waterproofed escutcheon plate \$100 mm round escutcheon \$100 mm Spring return, friction disc Switch sequence **)

- contact block lenght = number of double contacts + additional function additional funktion e.g. friction disc, double notching
- Standard sequences see sheet TI-S-1, TI-S-2 Special sequences please fillout preprinted form of NS00.



SF-NS2-2/2

Switch type NS2 Dimensions see sheet TI-NS2-4/5

SF-NS2-2/2

max. 25 A/400 V

10 mio. cycles

silver contacts

Regulations:

IEC60947-1 DIN EN60947-5-1 VDE 0660 part 200

No. of double contact elements	ı With stayput ı	With anti condensation heater and emergency stop	With spring return	With spring return, anti condensation heater and emergency stop
1 2	NS 207A G1 NS 207A G2	NS 207A GZP1 NS 207A GZP2	NS 207A GR1 NS 207A GR2	NS 207A GRZP1 NS 207A GRZP2
3 4	NS 207A G3 NS 207A G4	NS 207A GZP3 NS 207A GZP4	NS 207A GR3 NS 207A GR4	NS 207A GRZP3 NS 210A GRZP4
5 6	NS 207A G5 NS 207A G6	NS 207A GZP5 NS 210A GZP6	NS 207A GR5 NS 210A GR6	NS 210A GRZP5
7 8	NS 210A G7 NS 210A G8			
9	NS 210A G9			
		Without heater		Without emergency stop

Potentiometer attachment on request Additional price each double contact element with permanent magnet DC type NSB 2...

1) Less for knob operator

Engraving each symbol each word





SVOBK

Types

SVOBK:

- standard operator console
- damped collapsible seat KSG with: longitudinal adjustment, stepless height adjustment and backrest adjustment.
 Backrest and seat made of hard—wearing vinyl upholstery foam, seat with felt inserts and air holes
- powder-coated metal parts (standard)
- cable entry through base

SV0G:

- operator console with collapsible seat KSG... or
- comfort seat ACTIMO S722:

long ergonomic backrest with enforced side profiles for optimal sitting position, as well as mechanical suspension with height adjustment, various manual adjustments: seat height, seat tilt, seat cushion depth, longitudinal seat adjustment relative to consoles, lumbar support, backrest and weight adjustment, armrests adjustable in height and tilt.

- consoles with steel hinges production according to client's requirement in our own sheet metal production
- powder-coated metal parts (standard)
- side panels removable
- cable entry through base

• SV0K:

- fibre glass consoles
- powder-coated metal pillars (standard)
- cable entry through base
- separate collapsible chair KSG available

NSOPK:

• fibre glass console

Unit operating within cabins in the range of hoistings (cranes, containers...) as well as for heavy industry



SVOG

Options

- installation of controllers, control devices, other instruments
- completely wired on terminals or PLC
- special painiting for metal sheet parts
- stainless steel consoles
- for operator console SVOBK: hydraulically damped collapsible seat KSHC replaceable cushion consoles according to client's requirements
- for operator console SVOG: console dimensions according to client's requirements integrated heating with ventilator monitor holder keypad holder
- for consoles NSOPK: steel consoles according to client's requirement
- for seat S722:
 headrest
 2-point belt, 4-point belt
 electrical heating
 pneumatic suspension with compressor
 passive climate system with activated carbon system,
 cushion in genuine leather available

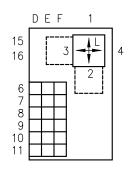
Applications

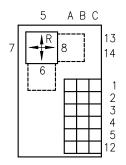
• further information see catalog sheet P-NSO/SV0... dimensions see see TI-NSOPK...











Places 13-16 only available for controllers VCS0, VNS0-G- und VNS0-H- $\,$

consoles made by plastic pillar, bottom—plate made by metal

with arm rest AS1-18, with collapsable chair KSGF without inserts,



Equipments:

Control devices see sheet B-1/2, B-2/2 Controllers: see J-VCSO-.... J-NSO-....

terminals wiring

Additionals:

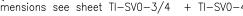
Each steel enclosure console 440x220x120 mm

More folding seats see sheet SI-KS

Options:

bores, cutouts in the console lids, provision of layout inclusively Standard for 2 side consoles with max. 1 bore for joystick and 10 bores Ø22,5 mm for each side console further cutouts, bores











Туре	Dimensions
SV0G-KSGF	TI-SV0-3/4
SV0G-KSHC	TI-SV0-3/4
SV0G-S722-B-F	TI-SV0-4/4
SVOG	without chair

Equipment:	SV0G-KSGF	SV0G-S722C-B-F	SVOG
Arm rest	AS1-18	AS1—18 (on request at the chair)	AS1-18
side panel removable	inside	outside	inside
Chair	collapsible chair	comfort-chair-Actimo	without

bores, cutouts in the console lids, provision of layout inclusively Standard for 2 side consoles with max. 1 bore for joystick and 10 bores Ø22,5 mm for each side console further cutouts, bores

Special equipments chair S722 see Si-S722C-1/2, Si-S722C-2/2

S-SV1C-1/7 Control station SV1C **S**-SV1C-1/7

0702.50. 0707.50. 08-SV1C-1/7 Control station SV1C

S-SV1C-1/7

SV1C



For the control of complex machines and cranes in ports and industrial facilities, robust, fixed or rotary control stations are used. For these figurable control stations in a modular system.

wired, tested, with built-in joysticks, control elements and electronic devices, as plug-and-play version for direct installation, with optional

For the perfect coordination of operating and sitting and for relaxed, fatigue-free working, the ergonomically designed SV1C offers a vari-

ety of settings. In order to adapt to the individual body size our quality comfort seats allow longitudinal, height, and tilt adjustment. We offer tasks Spohn + Burkhardt has developed the SV1C series, diverse con- a standard lumbar support, an optional cutout in the seat cushion is

We deliver the optimal control station for your application completely The side consoles, in standard rectangular shape, with flat or inclined console covers provide plenty of space for the optimal positioning of control elements and for the installation of electronic modules and ter-





The side desks, standard in rectangular shape, with flat or bevelled desk lids, offer plenty of space for the optimum placement of operating elements and for the installation of electronic modules and clamping rods. The base of the control station forms a 2 mm sheet steel hollow bridge. It is placed on a low-backlash, ball-bearing turntable or a rigid foot and offers interior space for the rotary motion mechanism, the clamping bar and for terminal blocks.

It also serves as a support for the large side panels, the comfortable

seat and is a flange point for a footrest.

Other amenities such as a comfortable seat in genuine leather with matching headrest, a pneumatic seat suspension with automatic weight adjustment, mechanical longitudinal adjustment of the side consoles, adjustable footrest or monitor holder are available.

Of course, we also manufacture these control stations in the customer-specific design, with seating systems from different manufacturers, console covers made of stainless steel and powder-coated metal parts in desired colour.

Control station SV1C



S-SV1C-2/7 S-SV1C-2/7 Control station SV1C

Version 1

Control station, not rotatable with: side consoles 230 mm wide with flat, hinged cover, hinge front, lock back, 960 mm bridge, powder coating in RAL 7032, Desk length 600mm

Alternative:

Side consoles left and right: 200 - 220, 240 - 290 mm wide, in 10 mm grid, flat cover

Side console left and right cover sloped at the front



Side console left and right in special size and special shape

Version 2

Control station, not rotatable with: side consoles 300 mm wide with flat, hinged cover, hinge front, lock back, bridge 1180 mm, powder coating in RAL 7032, Desk length 600mm

Alternative:

Side consoles left and right: 310 - 350 mm wide, in 10 mm grid, flat cover

Side console left and right cover sloped at the front

Side console left and right 300 mm wide, laterally beveled cover



Side console left and right in special size and special shape

Version 3

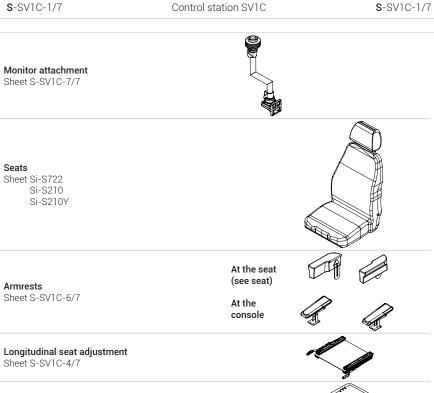
Control station, not rotatable with: inclined operating surface, insert plates made of sheet steel, bridge in RAL 7032, console substructure in RAL 7032, Side console in RAL 7039 powder-coated



Side console left and right in special size



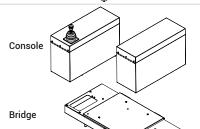
Insert plates V2A brushed, unpainted



Seat substructure Sheet S-SV1C-4/7



Footrest Sheet S-SV1C-6/7



Sheet S-SV1C-2/7 Sheet S-SV1C-5/7

Version



foot







Control station SV1C S-SV1C-3/7

rrors and techni hanges reserved

Options side consoles

S-SV1C-3/7

Side console options for version 1 and 2: Console cover plane in stainless steel (V2A), unpainted, brushed Console cover beveled in stainless steel (V2A), unpainted, brushed Console cover sideways sloped in stainless steel (V2A), unpainted, brushed Side consoles complete, in stainless steel (V2A) removable side cover screwed version Version with 4 x quick release Mounting plates (standing or lying, fastened laterally with bolts)

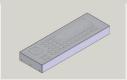
Side console adjustments

Side consoles mechanic, longitudinally adjustable (210 mm)

Side consoles mechanically swiveled outward

Holes, cutouts in the console covers, including layout creation for version 1, 2, 3

Standard for 2 side consoles: includes each cover: 1 x hole for joystick, max. 10 x holes for control unit with central fastening Complex layout (not covered by standard)



Complete customized drafting

Control station SV1C S-SV1C-4/7

rrors and techn hanges reserve

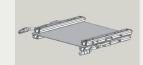
Seat adjustment, seat substructure

S-SV1C-4/7

Longitudinal seat adjustment

Unit consisting of 2 sets of longitudinal adjustment rails mounted on one intermediate plate.

This unit is basically needed between seat base and seat.



Seat substructure

Suspensions/Height and tilt adjustment

F

Mechanical suspension with 4-level height adjustment



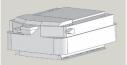
HFN

Mechanical suspension with height / tilt adjustment



P12

Pneumatic suspension with integrated compressor Connection data: 12 VDC 9 A 108 W



P24

Pneumatic suspension with integrated compressor Connection data: 24 VDC 7,5 A 180 W



SHN03N + SV1CF 388-60

Mechanical height / tilt adjustment with substructure 60 mm high



Mechanical height / tilt adjustment in addition to a suspension, with side console increase for optimum seating position, only possible in conjunction with optional height-adjustable footrest

Electric height / tilt / longitudinal adjustment, in addition to a suspension, with side console increase for optimum seating position, only possible in conjunction with optional height-adjustable footrest

S-SV1C-5/7 Control station SV1C S-SV1C-5/7

rrors and technic

Turning devices

Turning devices (non-rotatable foot not required)

Standard turntable and eccentric brake: stops at 90 ° left and 180 ° right, rotary part black powder-coated, foot

Standard turntable and notches, maximum turning range 270°. Standard: 4 notches: 90° left, 0°, 90° right, 180° right, rotary part blck powder-coated, foot

Precision turntable and eccentric brake stops at 90 ° left and 180 ° right, black powder-coated, foot

Precision turntable and notches, maximum turning range 270 °. Standard: 4 notches, 90 ° left, 0 °, 90 ° right, 180 ° right, black powder-coated, foot

Turntable with electric motor (24 VDC) locking by eccentric brake, selection button in the left side console, wiring on terminal block, bridge 120 mm high foot

Additional

Reinforced notch

Emergency release for versions with notches

Emergency release for versions with reinforced notches

Control station SV1C S-SV1C-6/7

Frrors and techn changes reserve

Armrests, footrests

S-SV1C-6/7

Armrests for mounting on side consoles

AS1-18

Armrest 180 x 80 mm

Height adjustable, longitudinally adjustable, tiltable

AS1-30

Armrest 300 x 100 mm

Height adjustable, longitudinally adjustable, tiltable

Alternative

Armrest at the seat



see sheet Si-S722

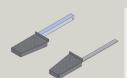
Si-S210

Si-S210Y

Footrests

FA28

Two-part footrest (with seat and side console heightening by 60 mm)



FA26

Height-adjustable footrest (with seat and side console heightening by 60 mm)



S-SV1C-7/7 Control station SV1C S-SV1C-7/7

SV1C-7/7

Monitor attachment, inserts, wiring

Monitor holder:

MH14

Monitor holder, mounting on the left or right side of the bridge



MH15

Monitor holder, mounting on the left or right side of the bridge



Options for MH14, MH15

Monitor adapter: For Vesa-Standard 75x75mm or 100x100mm

Monitor housing:

Sheet steel, gray powder coated

Type MG1 external dimensions 550 x 390 x 150

MG2 external dimensions 300 x 300 x 120

MG3 external dimensions 450 x 350 x 120

MG4 external dimensions 550 x 470 x 200

MG5 external dimensions 620 x 420 x 200



Note:

- Please specify when ordering Cut-Out for Monitor.
- Please observe the installation guidelines of the monitor.

Monitor housing, sheet steel, special size



мн6С

Monitor housing lightweigth type, mounting on the left or right side console.

Mounting on SV1C Version 1 or Version 2.

Options for MH6C

Monitor adapter. For Vesa-Standard 75x75mm or 100x100mm

Monitor housing:

Sheet steel, gray powder coated

Type MG2 external dimensions 300x300x120mm

Inserts:

Control devices according to sheet B-1/2, B-2/2

Joysticks

Wiring:

Single core, max. 1.5 mm², 2 clamping points, wire end marking on both sides (from joystick to PLC, PLC in the side consoles, please note dimensions)

Single core, max. 1.5 mm², 2 clamping points, wire end markings on both sides, 1 terminal (from joystick to terminal, terminals in the bridge or in the side panels)

S-FS-1/10 FS control stations **S**-FS-1/10 Spohn+Burkhordt

07.03.50 07. FS control stations

S-FS-1/10

FS control stations



above all, robustness.

in accordance with all ergonomic aspects.

Even in the case of vibrations or heavy / uneven ground, the seat and the console offer the best seating comfort due to their optimum interaction with the suspension, since they move with each other, whereby a constant arm and / or sitting position is given.

Our modular FS control stands are characterized by versatility and, With two adjustment rail sets, Spohn + Burkhardt ensures optimum seating and visibility.

Our FS control stands are designed for relaxed and fatigue-free work The upper adjustment rail set allows a longitudinal adjustment of the seat upper part with respect to the side consoles and thus an optimal adjustment of joysticks, operating elements to the sitting position.

The lower adjustment rail set is used for the longitudinal adjustment of the seat top part, including consoles for an optimal view of the current working area.

Footrests Sheet S-FS-10/10

Base

Sheet S-FS-9/10

Rotary plate

S-FS-1/10 FS control stations

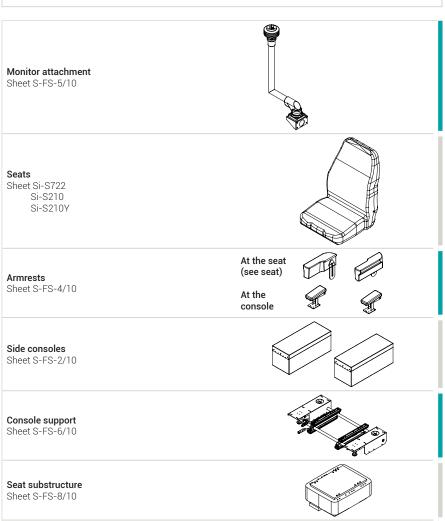
S-FS-1/10



S-FS-2/10 FS control stations **S**-FS-2/10

Side consoles
Possible combinations

Side consoles - console support see sheet S-Side consoles - Armrest see sheet S-FS-7/10		
Side consoles without layout / installations, with cable conduit system for cable routing to the base	Size	
K Cover plastic black Base metal black powder-coated Cover hinged	170 x 533 mm	
A Cover and base made of metal black powder-coated Cover hinged	120 x 500 mm 160 x 500 mm 200 x 500 mm 250 x 500 mm Intermediate sizes for side consoles left and right: 10 mm grid, length 500 mm	
R Metal side consoles with steel insert plates, light gray powder-coated base Insert plates in brushed stainless steel	120 x 594 mm 160 x 594 mm 200 x 594 mm 250 x 594 mm Intermediate sizes for side con- soles left and right: in 10 mm grid, length 594 mm	
RH Cover and base made of metal Light gray powder-coated Cover hinged	200 x 700 mm	
RHG Cover and base made of metal Light gray powder-coated Cover hinged	200 x 700 mm 250 x 700 mm	
RH2G Cover and base made of metal Light gray powder-coated Cover hinged	165 x 750 mm	
Innovation Plastic cover, gray Base metal, gray powder-coated	135 x 598 mm	
B Metal side consoles Gray powder-coated	160 x 520 mm	



Bridge

Turntable

Foot

S-FS-3/10 FS control station S-FS-3/10

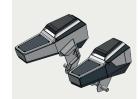
rrors and technical

Possible combinations side consoles with console support

Side consoles without layout / installations, with cable conduit system for cable routing to the base

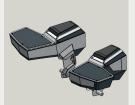
MFA-M-SS

Set of narrow side consoles in innovative design, metal consoles, powder-coated Storage compartment under armrest removable insert plate on top side Side panel and insert plate in RAL7016 (anthracite grey) Strip in RAL9006 (white aluminium)



MFA-M-LL

Set of wide side consoles in innovative design, metal consoles, powder-coated Storage compartment under armrest removable insert plate on top side Side panel and insert plate in RAL7016 (anthracite grey) Strip in RAL9006 (white aluminium)



MFA-M-SL, MFA-M-LS

Set of side desks in innovative design 1x narrow, left or right desk 1x console wide, left resp. right metal consoles, powder-coated Storage compartment under armrest removable insert plate on top side Side panel and insert plate in RAL7016 (anthracite grey) Strip in RAL9006 (white aluminium)



S-FS-4/10 FS control stations S-FS-4/10

rrors and techni

Options side consoles

Options

Side consoles in special size, special form, different colours

Mechanical console length adjustment, for left and right side console, installation between console base and U-carrier of PTS 10, -20, -40, please note combination options

Holes, cut-outs in the console covers, including layout creation

Standard for 2 side consoles: per cover 1 hole for joystick, max. 10 holes for control unit with central fixing

Complex layout (not covered by standard)

Complete customized drafting

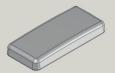
Armrests

Possible combinations
Side consoles - Armrest see sheet S-FS-6/9

Armrests for mounting on side consoles

SV0B-AP

Armrest, fixed on console cover



AS1-18

Armrest 180 x 80 mm

Height adjustable, longitudinally adjustable, tiltable



AS1-30

Armrest 300 x 100 mm

Height adjustable, longitudinally adjustable, tiltable



AS 28

Armrest with leather cover, inclination adjustment approx. 30 ° in 6 steps

Version without palm pad

Version with palm pad



FSA 648.2

Armrest

Height adjustable, longitudinally adjustable, tiltable



Alternative

Armrest at the seat

see sheet Si-S722 Si-S210 Si-S210Y S-FS-5/10 FS control stations S-FS-5/10

Errors and tech

Monitor attachment, inserts, wiring

Monitor holder:

MH14

Monitor holder, mounting on the left or right side of the bridge



MH15

Monitor holder, mounting on the left or right side of the bridge



Options for MH14, MH15

Monitor adapter: For Vesa-Standard 75x75mm or 100x100mm

Monitor housing:

Sheet steel, gray powder coated

Type MG1 external dimensions 550 x 390 x 150

MG2 external dimensions 300 x 300 x 120

MG3 external dimensions 450 x 350 x 120

MG4 external dimensions 550 x 470 x 200

MG5 external dimensions 620 x 420 x 200



Note:

- Please specify when ordering Cut-Out for Monitor.
- Please observe the installation guidelines of the monitor.

Monitor housing, sheet steel, special size

мн6С

Monitor housing lightweigth type, mounting on the left or right side console.

Mounting only on FS with side console A.



Options for MH6C

Monitor adapter. For Vesa-Standard 75x75mm or 100x100mm

Monitor housing:

Sheet steel, gray powder coated

Type MG2 external dimensions 300x300x120mm

Inserts:

Control devices according to sheet B-1/2, B-2/2

Joysticks

Wiring:

Single core, max. 1.5 mm², 2 clamping points, wire end marking on both sides (from joystick to PLC, PLC in the side consoles, please note dimensions)

Single core, max. 1.5 mm², 2 clamping points, wire end markings on both sides, 1 terminal (from joystick to terminal, terminals in the bridge or in the side panels)

01.03.2020



S-FS-6/10 FS control stations S-FS-6/10

Console supports

Possible combinations

Side consoles - console support see sheet S-FS-6/9

Console support black powder-coated

PTS 10

Adjustment options:

Side consoles separately gas spring supported foldable, side consoles separately tiltable, transport safety plates,

Adjustment rails set below for console support longitudinal adjustment, Adjusting rail set above for seat length adjustment



Adjustment options:

Side consoles separately tiltable (+ 55° - -25°) with stop via lock bolts, fine adjustment via clamping lever, side consoles individually pivotable

(+16°--2°), detection with clamping lever, Adjusting rail set below for console support

Adjusting rail set above for seat length adjustment

PTS 30

Adjustment options:

Only in combination with side consoles "Innovation"

side consoles can be tilted separately by a lockable gas spring (+ 50 $^{\circ}$ - -20 $^{\circ}$)

Adjusting rail set below for console support

Adjusting rail set above for seat length adjustment

PTS 40

Adjustment options:

Side consoles can be tilted separately by a lockable gas spring (+ 50 ° - - 20 °)

Side consoles separately pivotable (+ 13 $^{\circ}$ - -5 $^{\circ}$), detection with clamping lever

Adjustment rail set lower with double lock for console support

Adjustable rail set top with double lock for seat length adjustment

Mechanical height / tilt adjustment for seat top

PTS 50

Adjustment options:

Side consoles can be tilted separately by a lockable gas spring (+ 70 $^{\circ}$ - - 20 $^{\circ})$

side consoles can be swiveled separately by a lockable gas spring (+ 13 $^{\circ}$ - - 5 $^{\circ}$)

Adjustment rail set lower with double lock for console support

Adjustable rail set top with double lock for seat length adjustment

Mechanical height / tilt adjustment for seat top

PTS 60

Adjustment options:

Side consoles individually tiltable (+ 22 ° - -22 °)

side consoles can be swiveled separately (+ 90 ° - -30 °)

Side consoles can be tilted separately around the longitudinal axis of the console (+ 22 $^{\circ}$ - -22 $^{\circ})$

Side desks height adjustable (+ 45 ° - -45 °)

Each side panel has a common clamping lever for tilting, swiveling, height

adjustment, separate console length adjustment

Special



S-FS-7/10 FS control stations S-FS-7/10

Possible combinations side consoles with console support

Console support Side console	PTS 10	PTS 20	PTS 30	PTS 40	PTS 50	PTS 60
K	✓	✓		✓		
А	✓	✓		✓		
R	✓	✓		✓		
RH	✓	✓		✓		
RHG	✓	✓		✓		
RH2G					✓	
Innovation			✓			
В						✓
MFA-M-XX			✓			

Possible combinations side consoles with armrests

SV0B-AP	AS1-18	AS1-30	AS 28	FSA 648.2	Short armrest on the seat	Arm cushion on side desk
					✓	
	✓	✓				
					✓	
	✓	✓				
	✓	✓	✓			
			✓			
				✓		
✓	✓	✓				
						✓
	SV0B-AP ✓	SV0B-AP AS1-18 ✓ ✓ ✓ ✓ ✓ ✓ ✓	SV0B-AP AS1-18 AS1-30	SVOB-AP AS1-18 AS1-30 AS 28	SVOB-AP AS1-18 AS1-30 AS 28 FSA 648.2	

S-FS-8/10 **S**-FS-8/10 FS control stations



S-FS-9/10 FS control stations **S**-FS-9/10

Base, turning device, heating

Base

Base consisting of bridge 540x450x95 mm with non-rotatable foot black powder-coated



Rotary devices for base FSA019-3I (non-rotatable foot not required)

Standard turntable and eccentric brake: stops at 90 ° left and 180 ° right, rotary, part black powder-coated, foot

Standard turntable and notches, maximum turning range 270°. Standard: 4 notches: 90° left, 0°, 90° right, 180° right, rotary part blck powder-coated, foot

Precision turntable and eccentric brake stops at 90 ° left and 180 ° right, black powder-coated, foot

Precision turntable and notches, maximum turning range 270 °. Standard: 4 notches, 90 ° left, 0 °, 90 ° right, 180 ° right, black powder-coated, foot

Turntable with electric motor (24 VDC) locking by eccentric brake, selection button in the left side console, wiring on terminal block, bridge 120 mm high,

Additional price

Reinforced notch

Emergency release for versions with notches

Emergency release for versions with reinforced notches

Base

FSK025A

Base made of metal, black powder-coated. Cover removable at the back



Base with comfort heating, black powder-coated, control unit in the right side console, wired control, stepless fan control, infinitely variable temperature setting, automatic function, defroster level



Base with heating insert, black powder-coated, Mounting selector switch in right side console, control wired Version 2 KW Version 4 KW



Rotary device for base FSK025A, H4K, HZ, H4

Rotary adapter with lever left or right, only in conjunction with base with heating or base FSK025A, installation between base and seat base

Seat substructure

Suspensions/Height and tilt adjustment

Mechanical suspension with 4-level height adjustment



HFN

Mechanical suspension with height / tilt adjustment



P12

Pneumatic suspension with integrated compressor Connection data: 12 VDC 9 A 108 W



P24

Pneumatic suspension with integrated compressor Connection data: 24 VDC 7,5 A 180 W



Increased pneumatic suspension with integrated compressor Connection data: 24 VDC 7,5 A 180 W











S-FS-10/10 FS control stations **S**-FS-10/10

rors and tech

Footrests	
In conjunction with base FSA019-3I	
FA29 2-part footrest	
FA03 3-level height-adjustable footrest	
FA41 Footrest height and tilt adjustable	
FA05 2-part footrest with tilting bull horns	
FA15 2-part footrest with tilt and fold-away bull horns	

Si-S722-1/2

Comfort seat S722 for control stations SV1C, FS

Si-S722-1/2

rrors and technic hanges reserved

Comfort seat S722



The comfort seat S722 sets exemplary standards for the seating comfort and promotes a perfect base for a good and low-fatigue work environment. The fully body-contoured comfort seat is perfect for optimum back and lateral stability. The seat cushion, adjustable in depth and tilt, together with the mechanically adjustable lumbar support as well as the headrest, adjustable in height and tilt, provide healthy seating.

Seat cushions with high-quality cotton or synthetic leather, with optional heating, perfectly round off the seat design. Optionally, we offer seat cushions with a passive climate system, which transports moisture from the upper seat cover to the underlying layer of activated carbon. The seat can be equipped with armrests in different lengths and widths, lap belt or shoulder harness and seat contact.

Si-S722-2/2

Comfort seat S722 for control stations SV1C, FS

Si-S722-2/2

Errors and tech

Version			S722C-B	S722C-B-TN	S722C-S-TN	S722C-KLS-TN
Settings			'		1	
	Upholstery:		1			
	Cotton, blue melange	В	✓	✓		
	Cotton, black with passive climate system	S			✓	
	Synthetic leather, black	KLS				✓
	Seat cushion depth and tilt adjustment	TN		✓	✓	✓
Options						
	eft + right): Height and tilt adjustment		0	0	0	0
	Standard 80 x 380	А	0	0	0	0
	Short 80 x 320	AK	0	0	0	0
	Small 54 x 380	AS	0	0	•	0
Headrest: F	leight and tilt adjustment					
	Cotton, blue	КВ	•	•	-	-
	Cotton, black, standard	KS	-	-	•	-
	Synthetic leather, black	KKLS	-	-	-	•
Seat belt: 1						
	2-point-lap belt, static	G	0	0	0	0
	2-point-lap belt, static, contact	GE	0	0	0	0
	2-point-lap belt, automatic	GA	0	0	0	0
	3-point shoulder harness, static	HG	0	0	0	0
	3-point shoulder harness, static, contact	HGE	0	0	0	0
Heating:						
	In seat- and back part 12 V	H24	-	0	0	•
Seat contac	ot, 1 changer: 2)					
ocal conta	or, i change. 2)					

¹⁾ With option seat belt GA, the distance between the side consoles has to be increased.

Prices valid in connection with the series of control stations SV1C and FS.



²⁾ None of the following parameters may be exceeded: Switching capacity max. 5 W, switching voltage up to 48 VDC, switching current max. 0.5 A.

Si-S210-1/2

Comfort seat S210 for control stations SV1C, FS

Si-S210-1/2

Comfort seat S210



backrest and seat depth adjustment and the mechanical lumbar suprest cushion, which help to reduce stress on the spine and the inter-

The comfort seat S210 provides optimal comfort with its stepless vertebral discs by absorbing vibrations and shocks. The numerous options of the S210 like the headrest with adjustable height and tilt, the port. Optionally available are the detensor active lamellae in the back electrical lumbar support or the 3-point shoulder harness make this seat an allrounder.

Si-S210-2/2

Comfort seat S210 for control stations SV1C, FS

Si-S210-2/2

Scope of elivery: Seat, adjustable backrest, mechanical lumbar support. Adapter plate for 1 set of longitudinal adjustment rails, without rails. S210-S S210-S210-S210-S210-S210-RNL-Version S-SK S-RD S- LE-RD-RNL-LE-LE-RD-HWS/V+SV-HRD-SKO RD-HRD-SK HRD-SK Settings Upholstery: Outside synthetic leather black, S inside cotton black Nappa leather, black RNL Backrest adjustment Mechanical Electrical LE Detensor lamellae RD Adjustable cervical collar, HWS/ adjustable side support V+SV Seat heating 12V HRD Seat contact, 1 changer SK switching capacity max. 18V / 15mA Options Armrests (left + right): Tilt adjustment Standard Α 0 0 Headrest: Height and tilt adjustment Black, standard Κ Black, big KG Nappa leather, black KRNL Seat belt: 1) 2-point-lap belt, static G 0 0 0 0 2-point-lap belt, static, contact GE 2-point-lap belt, automatic GΑ 0 0 0 \mathbf{O} \mathbf{O} 3-point shoulder harness, static 0 0 0 HG O 3-point shoulder harness, static, contact HGE Processing unit for seat contact, 1 changer:

SKA

0

0

0

0

O

0

Switching capacity max. 30 V / 2A

Prices valid in connection with the series of control stations SV1C and FS.



irrors and technics

¹⁾ With option seat belt GA, the distance between the side consoles has to be increased.

²⁾ please mention when ordering, at 12V approx. 7A, at 24V approx. 3,5A

Si-S210Y-1/2

Comfort seat S210Y for control stations SV1C, FS

Si-S210Y-1/2

Errors and technik

Comfort seat S210Y



The comfort seat S210Y with Y-cut is the optimal choice if you work in areas where a clear view downwards is necessary. This seat provides optimal comfort with its stepless backrest and seat depth adjustment and the mechanical lumbar support. Optionally available are the detensor active lamellae in the back rest cushion, which help to reduce

stress on the spine and the intervertebral discs by absorbing vibrations and shocks. The numerous options of the S210Y like the headrest with adjustable height and tilt, the electrical lumbar support or the 3-point shoulder harness make this seat an allrounder.

Si-S210Y-2/2

Scope of delivery:

Comfort seat S210Y for control stations SV1C, FS

Si-S210Y-2/2

			S210Y-S	S210Y- S-SK	S210Y- S- RD	S210Y- S- LE-RD- HRD-SKO	S210Y- RNL-LE- RD-HRD- SK	S210Y- RNL-LE-RD HWS/V+SV HRD-SK
Settings								
	Upholstery:							
	Outside synthetic leather black, inside cotton black	S	✓	✓	✓	✓		
	Nappa leather, black	RNL					✓	✓
	Backrest adjustment							
	Mechanical		✓	✓	✓			
	Electrical	LE				✓	✓	✓
	Detensor lamellae	RD			✓	✓	✓	✓
	Adjustable cervical collar, adjustable side support	HWS/ V+SV						✓
	Seat heating 12V	HRD				✓	✓	✓
	Seat contact, 1 changer switching capacity max. 18V / 15mA	SK		✓		✓	✓	✓
Armrests	s (left + right): Tilt adjustment Standard	А			Q		0	
	ota-taa-a	А						
Headres ⁻	t: Height and tilt adjustment							
	Black, standard	К	•	•	•	•	-	-
	Black, big	KG	•	•	•	•	-	-
	Nappa leather, black	KRNL	-	-	-	-	•	•
Seat belt	r: 1)							
	2-point-lap belt, static	G						0
	2-point-lap belt, static, contact	GE	0	0	0	0	0	0
	2-point-lap belt, automatic	GA	0	0	0	0	0	0
	3-point shoulder harness, static	HG	0	O	O	0	O	0
	3-point shoulder harness, static 3-Punkt-Hosenträgergurt, statisch, Kontakt	HGE	0	0	0	0	0	0

¹⁾ With option seat belt GA, the distance between the side consoles has to be increased. 2) please mention when ordering, at 12V approx. 7A, at 24V approx. 3,5A

Prices valid in connection with the series of control stations SV1C and FS.

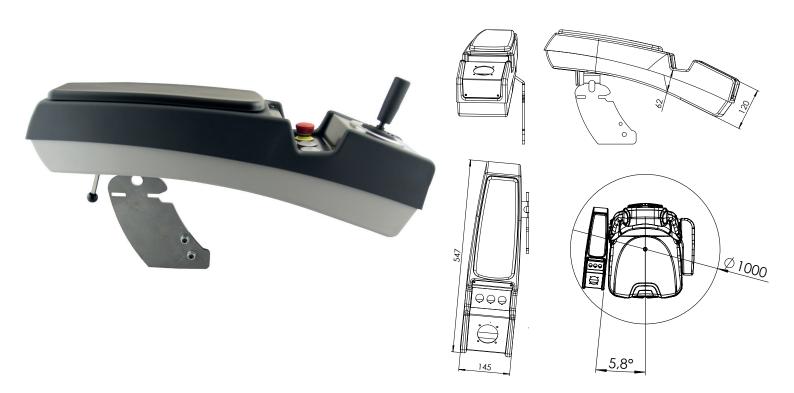


S-MFA-1/2

Multifunctional armrest

S-MFA-1/2

Multifunctional armrest



mand devices, can be installed individually according to your wishes. for every application!

The multifunctional armrest not only impresses with functionality, but It is steplessly tiltable and optionally also longitudinally displaceable. also with its modern design. The fixtures, such as joysticks and com- The armrest, consisting of a gel cushion, offers high comfort. Perfect

Multifunctional armrest

S-MFA-2/2

Basic version

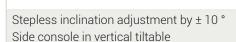
Multifunctional armrest with:

Side consoles outside plastic, top in anthracite, bottom in gray

Console carrier for direct lateral attachment (left or right) to seat S722 "Actimo"

Metal insert plate black powder-coated with mounting holes for 1 x joystick and 3 x holes for command device 22.5 mm

Gel cushion to the armrest







Options

Customized layout of the insert plate

Insert plate in a different color

Console carrier for other seat brands

Console carrier with longitudinal adjustment (± 100 mm) for seat together with multifunctional armrest (suitable for seat S722, S210 or S210Y)



Console carrier with longitudinal adjustment (± 100 mm) for seat together with multifunctional armrest and longitudinal adjustment for multifunctional armrest in relation to seat top (suitable for seat S722, S210 or S210Y)

Other colors of the plastic halves

Other surface structures of the side consoles

Installation of joysticks, command devices, etc.

Wiring on cable, plug

rrors and technics

Narrow, compact operating unit especially designed for space constraints. Version FSALV... for the installation of VCSO..., CS1... master controller and up to 5 control devices \$22,5 mm.

Seat and backrest cushion to replace

Armrests with attached boxes (max 2 kg), tilt and longitudinal adjustment as well as turnable sidewards.

Stationary or rotary

Standard: black powdered



Photo:

fig. special edition

Head rest on request

Lumbar support

Seat: S722-S-TN Seat cushion depth adjustment

Infinite seat cushion angle

adjustment

Flexible hoses for wires

Туре	Version	Dimensions
FSALV	Stationary	TI-FSALV
FSALVDS	Rotary with turning disc	TI-FSALV
FSALVD	Rotary with ball bearing	TI-FSALV

Options:

bores, cutonts in the console lids, provision of layout inclusively

Standard for 2 side consoles with max. 1 bore for joystick and 3 bores Ø22,5 mm for each side console

On request:

- installation of controller see price list
- installation of control devices $\emptyset 22,5$ mm see sheet B-1/2, B-2/2
- wiring onto terminals
- options refering to seat S722 see sheet Si-S722C-1/2, Si-S722C-2/2
- seat S210Y with Y-cut see sheet Si-S210YC-1/2, Si-S210YC-2/2
- special painting

Control station FSMMD

S-FSMMD1/3

irrors and technion in thanges reserved

FSMMD

S-FSMMD-1/3



The control station FSMMD was specially developed for applications with the highest demands on ergonomics and adjustment options. Its large adjustment paths for the seat and side desks allow the operator to work both sitting and standing. Electrically adjustable seat and desk positions can be easily saved by the operator using the standard integrated memory control. The generously designed memory control allows 30 operators to save 5 desired settings each.

Comfortable and fatigue-free work is supported by the combination of the control station base with comfort seats from the SPOBU product

portfolio. Slim, generously dimensioned side desks with a special design offer plenty of space for the installation of joysticks and control devices, monitors can optionally be integrated or attached laterally via arms.

The color concept rounds off the steering position in terms of appearance and value. Delivered without built-in components or completely wired with built-in control devices, this control station is particularily suited to the high demands of 3-shift operation.

S-FSMMD-2/3 Control station FSMMD

S-FSMMD-2/3

Basic version

Control station base

Adjustments:

Seat position

electrical height adjustment

mechanical longitudinal adjustment

Side consoles

electrical height, length and tilt adjustment

additional mechanical longitudinal adjustment

mechanically swiveling inwards

optionally mechanically adjustable armrest

Footrest

electrical height adjustment

electric footrest incline adjustment

mechanically tiltable and foldable bull horns

Rotary motion

electrical rotation +/- 120°

Side consoles

sloped side consoles, dimensions see TI-FSMMD-4/4

Extension plates RAL 7016 anthracite gray for installing command devices, without holes / cutouts, with arm pad for armrest, optionally with adjustable armrest AS1-30

Seat

without seat, suitable comfort seats see under Si-S722, Si-S210, Si-SY210, others on request

Suspension

pneumatic suspension with integrated compressor (24 VDC) for comfort seat

Dimensions, adjustment paths, angles

Control station see TI-FSMMD-1/4	Mounting holes see TI-FSMMD-2/4
Side consoles see TI-FSMMD-4/4	Monitor mounting, standing operation see TI-FSMMD-3/4

Electric

Rocker switch for the electrical adjustment options

Memory control for electric seat height, side desk, footrest adjustment and rotary movement for a maximum of 30 operators, 5 adjustment positions can be saved per operator. Control unit built into the right console, control built into the rear control cabinet.

electrical connection: 24 VDC - 20 A and 230 VAC

rors and technic

S-FSMMD-3/3

Steuerstand FSMMD S-FSMMD-3/3

rrors and tech

Electrical travel unit for control stations Travel range +- 200 mm	
Layout insert plates	
Seats	see SI-S722, SI-S210, SI-210Y
other seats	
Joysticks, control devices	
Internal electrical wiring of command devices on terminal block	
Extended side cnsoles on the front for monitor installation	
Monitor attachment via side monitor arm, mechanically swiveling	

Блоки управления



P-SBP

Sheet steel consoles

P-SBP

irrors and technic hanges reserved

Sheet steel consoles

Console halves, sheet steel, protection class IP54 Dimensions see technical information TI-P-Q / L



Version Q: square sheet steel desk with: flat hinged cover, Rear lid hinge, front closure, Powder coating gray RAL 7032, allround seal, Mounting hole for joystick in the console cover, without joystick, Lower part without mounting hole

Size	Туре	
180 x 180 x 105 mm	3Q0N, 3Q0U	
230 x 230 x 105 mm	6Q0N, 6Q0U	
280 x 280 x 105 mm	9Q0N, 9Q0U	
290 x 290 x 150 mm	4Q2N, 4Q2U	
340 x 340 x 150 mm	6Q2N, 6Q2U	
380 x 380 x 150 mm	9Q2N, 9Q2U	



Version L: rectangular sheet steel desk with: flat hinged cover, Rear lid hinge, front closure, Powder coating gray RAL 7032, allround seal, Mounting hole for joystick in the console cover, without joystick, Lower part without fixing holes

195 x 128 x 105 mm	4L0, 4L0N, 4L0U	
290 x 128 x 105 mm	6L0, 6L0N, 6L0U	
350 x 128 x 105 mm	9L0, 9L0N, 9L0U	
340 x 160 x 150 mm	6L2, 6L2N, 6L2U	
440 x 160 x 150 mm	9L2, 9L2N, 9L2U	
550 x 160 x 150 mm	14L2, 14L2N, 14L2U	

Options:

Joystick

Drilling in the consoles, including layout creation with 1x drill hole for joystick and max. 3x drill hole per side console

Customized cover layout

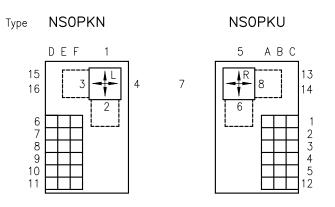
Powder coating in a different color

Installation of inserts according to sheet B-1/2, B-2/2

Terminal blocks, wiring

Stand featuring





Places 13-16 only available for controllers VCSO, VNS0-G- und VNS0-H-

consoles made by plastic

without inserts without arm rest



SVOUK SVONK Туре DEF A B C 15 13 16 14 6 6 8 3 9 4 5 10

Places 13-16 only available for controllers VCSO, VNS0-G- und VNS0-H-

consoles made by plastic pillar, bottom-plate made by metal

without inserts without arm rest

Equipments:

Control devices see sheet B-1/2, B-2/2Controllers: see sheet J-VCS0

sheet J-NSO, J-VNSO

terminals wiring

Additionals:

Arm rest AS1-18

Console steel enclosure 440x220x120 mm

Collapsible chair KSGF, with spring born, see sheet TI-KS-1/2 Collapsible chair KSHC hydraulic damped and spring born, see sheet TI-KS-2/2

Options:

bores, cutouts in the console lids, provision of layout inclusively Standard for 1 side consoles with max. 1 bore for joystick and 10 bores Ø22,5 mm for each side console further cutouts, bores



Collapsible chairs KS... Dimensions see sheet TI-KS-1/2 + TI-KS-2/2

SI-KS

Collapsible chair KSGF / KSPGF

- * folding of backrest and seat
- * height stepless adjustable (135 mm)
- * upper seat part longitudinal adjustable
- * backrest adjustable
- * suspension





KSGF

Version	Seat cover
KSGF	Back seat covered in hard wearing vinyl with internal foam padding
	With suspension
KSPGF	Seat with removeable cotton cover with suspension, seat with felt insert for comfort.

Collapsible chair KSHC / KSHCP

- * folding of backrest and seat
- * upper seat part longitudinal adjustable
- * backrest adjustable
- * hydraulic suspension



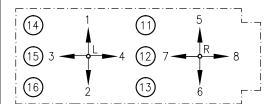
KSHC

Version	Seat cover
KSHC	Back seat covered in hard wearing vinyl with internal foam padding
	With suspension
KSHCP	Seat with removeable cotton cover with suspension, seat with felt insert for comfort.

Переносные пульты управления



Fittings:



Pos. 1-4, 5-8... controller

Pos. 11-16... control devices \$22,5 mm

or 16 mm programm



Photo with VCSO controller, control devices \$22,5 mm, rotating cable entry

Туре		Spobu Id.Nr.
T-011	Portable control station, yellow - without bores - without inserts - with shoulder straps - roll-over bar - rotating cable entry (M32x1,5 for cable Ø13,5-20 mm)	20371
TC011	Portable control station , yellow - with boresin cover: pos. 1-4 + 5-8 VCS0 controller pos. 11, 12, 14-16 Ø22,5 mm pos. 13 Ø16,2 mm - without inserts - with shoulder straps - roll-over bar - rotating cable entry (M32x1,5 for cable Ø13,5-20 mm)	

Equipments:

Controllers: $\begin{cases} & \text{MON} & \text{see sheet J-M0.....} \\ & \text{VCSO} & \text{see sheet J-VCS0.....} \\ & \text{CS1} & \text{see sheet J-CS1.....} \\ & \text{ST0} & \text{see sheet J-ST0.....} \end{cases}$

Push buttons, lamps, selector switch see sheet B-1/2, B-2/2

On request completely wired with control cable and plug connection available.

Options:

other bores, cutouts provision of layout inclusively



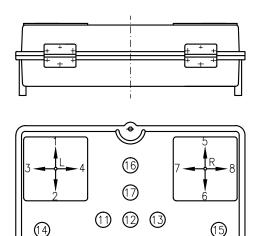
01.03.2020

Features:

Material: GFK

Available in yellow or version in black surface resistance.

Layout of installation:





Туре	Housing without inserts, without bores with breast plate black and shoulder straps
IDV -CS065	yellow
IDVS-CS065	black, surface resistance maximum 24 V

Foot rack

Equipments:

Controllers

VCS0 see sheet J-VCS0..... CS1 see sheet J-CS1..... VNS0 see sheet J-VNS0..... NNS0 see sheet J-NNS0.....

Push buttons, lamps etc. see sheet B-1/2, B-2/2Cable glands

Note:

The attachment plate for controllers are already integrated within upper part. If you need a whole plane surface on top you have to erase prepared attachment plate e.g. by milling.

Options:

bores, cutonts provision of layout inclusively max. 2 bore for joystick and 10 bores Ø22,5 mm further cutouts, bores

Features:

- robust compact portable control station with various installation possibilities
- circular gasket between upper- and lower part
- clip of stainless steel

Layout of installation:

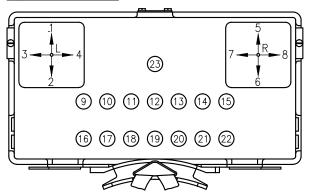




Photo:

TB-56 with controllers VNS0 and control devices \$22,5 mm

Portable control station without inserts, with foot rack of stainless steel and shoulder straps	Portable control station without inserts, with foot rack, with breast plate (black) and shoulder straps
Colour: $\left\{ egin{array}{lll} ext{yellow} & T & -56 \\ ext{grey} & TG & -56 \\ ext{black, antistatic} & TS & -56 \\ ext{supply voltage, maximum 24 V} \end{array} \right.$	TB -56 TGB-56 TSB-56
Additional price for detachable breast plate BA Price reduction: delivery without foot rack Cable gland	

In case of order please give position and size of cable gland

Options:

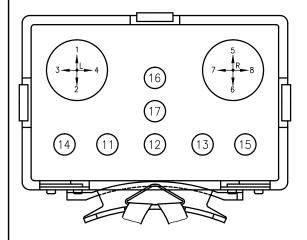
bores, cutouts provision of layout inclusively max. 2 bore for joystick and 10 bores Ø22,5 mm further cutouts, bores

01.03.2020

Features:

Material PA66 Seal between upper and lower part Closure taps made of stainless steel

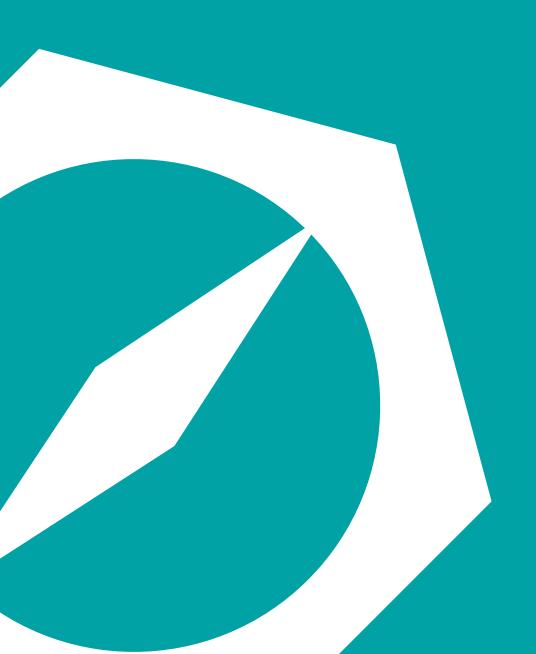
Layout of installation:

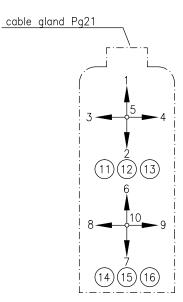




Housing without inserts with shoulder straps and breast plate black	
Colour: yellow black—surface resistance for maximum 24 V	T022A TS022A
Foot rack	
Options: bores, cutouts provision of layout inclusively max. 2 bore for joystick and 10 bores Ø22,5 mm further cutouts, bores	
Equipments: Controller MON see sheet 4/1 VCSO see sheet 7/1 Push buttons, lamps etc. see sheet B-1/2, B-2/2	
Price reduction: without breast plate, strap	

Подвесные пульты управления









Туре		Spobu Id.Nr.
H-011	Pendant yellow - without bores - without inserts - roll-over-bar - cable gland	24714
HC011	Pendant yellow - bores in cover: pos. 1-5 + 6-10 for controller VCS096 pos. 11, 12, 14-16	14071

Equipments:

Controllers:

MON see sheet J-M0.... VCS096 see sheet J-VCS0..... see sheet J-CS1..... L STO see sheet J-ST0.....

Push buttons, lamps, selector switch see sheet B-1/2, B-2/2

On request completely wired with control cable and plug connection.

Options:

other bores, cutouts provision of layout inclusively





01.03.2020







Pictures are showing pendants with controllers VNSO and control devices Ø22,5 mm.

				Sl
Steel plate enclosure grey RAL 7032 powder coated	Туре	Steel plate enclosure grey RAL 7032 powder coated	Туре	
	HV29M HV35M HV48M HV60M		HBV35GV HBV48GV HBV60GV HBV70GV	
	HV35MM HV48MM HV60MM HV70MM		HBV35MM HBV48MM HBV60MM HBV70MM	

Equipments:

Controllers:

VCS0 see sheet J-VCS0..... see sheet J-CS1..... CS1 VNS0 see sheet J-VNS0..... see sheet J-NNS0..... NNS0

Control devices see sheet B-1/2, B-2/2

On request:

- special dimensions
- eexd version
- special colour

By order specify cable diameter.

Options:

bores, cutouts provision of layout inclusively max. 2 bore for joystick and 10 bores Ø22,5 mm further cutouts, bores



Pendant HD, steel enclosure IP65

Dimensions see sheet TI-HD

H-HD

Notes:

- Cable entry with stress relief and cable clamp
- Mechanical support brackets
- Carry handle
- Support frame
- RAL 7032 grey powder coated



photo: layout according to client's request

Туре	Length	Number of pushbuttons ø22,5 mm
HD19	190 mm	6
HD29	290 mm	10
HD35	350 mm	12
HD48	480 mm	18
HD60	600 mm	22

Additionals:

Buttons see sheet B-1/2, B-2/2

2-steps push button RT-MTO-MT97 (Schlegel)

2-steps mechanical locked double push button XES-D 1281 (TE)

Standard bores for 022,5 mm by HD19, HD29, HD35, HD48, HD60 (see TI-H-HD) other layouts

On request:

other dimensions and versions



Стойки управления для верхней палубы



OD-1

Devices for inland water and sea





Applications

- devices for ships e.g. on upper deck for operating the winch
- design for rough conditions: rain, snow...
- surveillance and control devices for outdoor conditions

Classification

• German Lloyd

Common features

- protection IP56 (DIN EN 60529)
- all non-coated parts made of stainless steel or electrogalvanized
- closed compact design

Technical data of controller

- 400 V • rating insulation voltage Ui • conventional thermal current Ith 16 A
- rating operational voltage rating operational current

 - AC12: Ue = 230 V-50/60 Hz Ie = 16 A AC15: Ue = 230 V-50/60 Hz Ie = 6 A
 - DC12: Ue = 24 VDC - le = 1,7 A
 - DC13: Ue = 24 VDC - le = 1,1 A
- mechanical life 10 mio. cycles
- surrounding temperature Regulations
 - IEC60947-1, DIN EN 60947-1, VDE 0660 part 100
 - IEC60947-5-1, DIN EN 60947-5-1, VDE 0660 part 200

-40...+60 °C

Types

on deck controller Od22

- case made of sea water resistant aluminium
- available with flat cover or with upper part of instruments
- robust lever
- controller with max. 4-0-4 steps
- attachment of potentiometer or encoder possible
- grey powder coat

on deck controller OdS

- case made of coated sheet metal or stainless steel
- dimensions of case according to client's requirement
- installation of NSO-SFA controllers

Options

- installation of additional control devices: emergency stop, lamps, other instruments
- client-specific design
- special painting (e.g. Munsell...)
- wiring on terminals
- pillar with circle or rectangular flanche
- controller with mechanical interlock
- electrical standby heating
- EExd-type
- further information see catalogue: OD−2 dimension sheets see catalogue: TI-Od22



On deck controller Od22 OD-2-1/2

irrors and technic hanges reserved.

Od22

OD-2-1/2

100% Performance under the toughest conditions







Od22L - Od22R - Od22LR -

Scope of delivery Od22XX basic version:

- Housing with 1x or 2x master switch, without retraction
- flat lid
- Housing RAL7032 powder-coated
- 1x hole Ø100mm in the bottom for cable entry
- 4x hole in the floor for mounting
- without standpipe

• mechanical TI-Od22

Technical Information:

Extra cost:

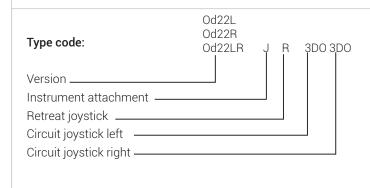
- · Withdrawal per master switch
- · Circuits for joysticks
- Potentiometer for joystick incl. mounting PQ 5K-0-5K S495 SM7206-31-A
 PQ 10K-0-10K S495 SM7206-31-A
- Mechanical zero setting lock for joystick
- Joystick NS00-FOD
- Instrument attachment J
- Standpipe with flange plate
- Mushroom-action striking button 1Ö
- Indicator lamp 130V
- Indicator light with transformer
- Heating Z (voltage in plain text)

OD-2-2/2 Od22 OD-2-2/2

rors and technica nanges reserved.

Options on request:

- Cable entry on the side for Od22L or Od22R
- special varnishing
- wiring included
- Ods version in sheet steel or stainless steel, with hinged protective cover, standpipe or substructure kit Complete with master controller, command devices and wiring on request



Дополнительные элементы управления



Device	Plate	Contacts	Type	
Device	riale		Туре	
	green	E-\\\13	M22-D-G-X1/K10	
		13 L,11 E-\-\-14 1 ₁₂	M22-D-G-X1/K11	
	red	E7 ₁₂	M22-D-R-X0/K01	
push		13 ₁	M22-D-R-X0/K11	
button IP67	green black white blue yellow red	E-\\\14	M22-D-G/K10 M22-D-S/K10 M22-D-W/K10 M22-D-B/K10 M22-D-Y/K10 M22-D-R/K10	
		E-131 L.11 E-141 / 12	M22-D-G/K11 M22-D-S/K11 M22-D-W/K11 M22-D-B/K11 M22-D-Y/K11 M22-D-R/K11	
	Features	Symbol		
lamp with	U _B = 12-30 VAC/DC I _B = 8-15 mA 0,26 W at 24 V	<u>X1</u> <u>X2</u>	M22-LLED colour lens colour LED	
LED IP67	$U_B = 42-60 \text{ VAC/DC}$	<u>хі</u> <u>х2</u>	M22-LXLED60 colour lens colour LED	
	$U_B = 85-264 \text{ VAC}$ 50/60 Hz $I_B = 5-15 \text{ mA}, 0,33 \text{ W}$	<u>X1</u> <u>X2</u>	M22-LLED230 colour lens colour LED	
	U _B = 18-30 VAC/DC I _B = 8-15 mA 0,26 W at 24 V	$E = - \sqrt{\frac{13}{14}} - \sqrt{\frac{x_1}{x_2}} \times \sqrt{\frac{x_1}{x_2}}$ $E = - \sqrt{\frac{13}{14}} - \sqrt{\frac{11}{12}} - \sqrt{\frac{x_1}{x_2}} \times \sqrt{\frac{x_1}{x_2}}$	M22-DLLED /K10 colour lens colour LED /K11 colour lens colour LED colour LED	
illuminated push button IP67	U _B = 42-60 VAC/DC	$E = \frac{13}{14} = \frac{11}{12} = \frac{x_1}{x_2}$ $E = \frac{13}{14} = \frac{11}{12} = \frac{x_1}{x_2}$	M22-DLXLED60 /K10 colour lens	
	U _B = 85-264 VAC 50/60 Hz	$E \sqrt{\frac{13}{14}} - \sqrt{\frac{x_1}{x_2}}$	M22-DLLED230/K10 colour lens colour LED	
	$I_B = 5-15 \text{ mA}, 0,33 \text{ W}$	E-141 11	M22-DLLED230/K11 colour lens colour LED	
			colour only in colour lens colour LED R (red) R (red) R (red) G (green) G (green) G (green) W (white) W (white) Y (yellow) W (white) B (blue) W (white) / B (blue)	

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Device	Contacts	Symbol		Туре	Туре		
selector switch (stayput or spring return) IP66	K10 → 13 K11 → 13 L21 14 K11 → 14 L22	, A.		stayput (60°) M22-WKV/K10 M22-WKV/K11	spring return (40°)		
RQM—Titan	K10-0-13 K11-0-13 L21 14 K11-0-13 L21 14 L22	\$ ·		M22-WRK/K10 M22-WRK/K11	M22-WK/K10 M22-WK/K11		
	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	ı 奏 II		M22-WRK3/K20	M22-WK3/K20		
selector switch stayput IP65	3-steps I II III 2	ı II III		Fabr. Moeller TM-2-8230/EZ			
	4-steps 2 1	II III IV		Fabr. Moeller TM-2-8231/EZ			
key selector switch IP66	keytype MS1	key to remov in position 0	e I	stayput (60°)	spring return (40°)		
RMQ-Titan	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	0 × 1 ×	X	M22-WRS/K10 M22-WRS/K11			
	K10 13 K11 13 21 C> + + + + + + + + + + + + + + + + + + +	0 🔀 I X		M22-WRS-A1/K10 M22-WRS-A1/K11	M22-WS/K10 M22-WS/K11		
	K20 C 2 10 13 1 1 23	ı 🐧 ı 🗴		M22-WRS3-A1/K20	M22-WS3/K20		
off emergency	Q	push to latch IP65	•	Q25PV-E01-SRA01 drilling Ø16,2 mm			
	1	push to latch IP66		M22-PV/K01			
	(1-C>	push to latch		M22-PVS/K01			
buzzer IP40	中	18-30 VDC 83dB/10 cm 100%		M22—AMC—XAM unmodulated signal M22—AMC—XAMP pulsed signal			
buzzer IP40	勺	48 VDC drilling ø30,5 mm		Funke & Huster EKSP 48 VAC/DC			
push button IP67	$E = \frac{131}{141} \frac{1^{21}}{1_{22}}$	head black head red		FAK-S/KC11/I FAK-R/KC11/I			
blind cap				M22S-B			
labelholder				M22-ST-X (for label 18x27 mm)		